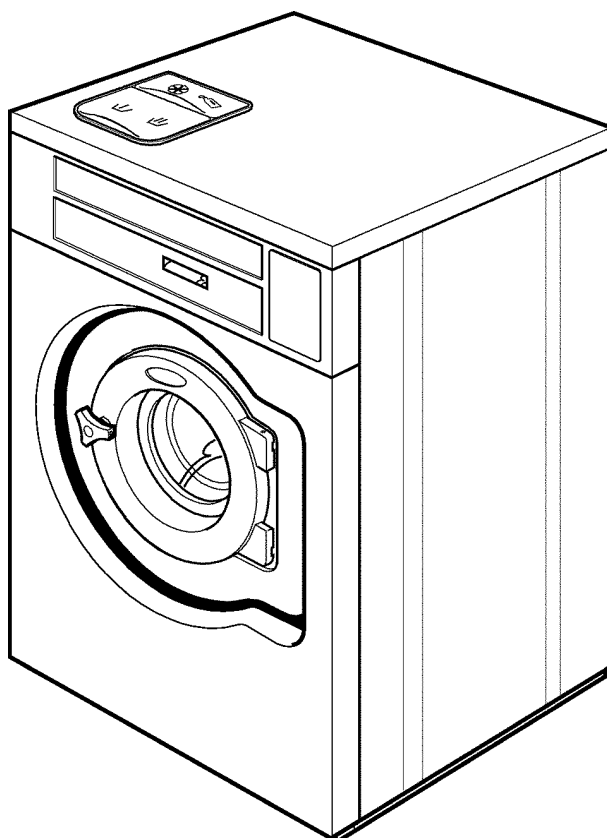




SU640

Washer extractor
Laveuses essoreuses

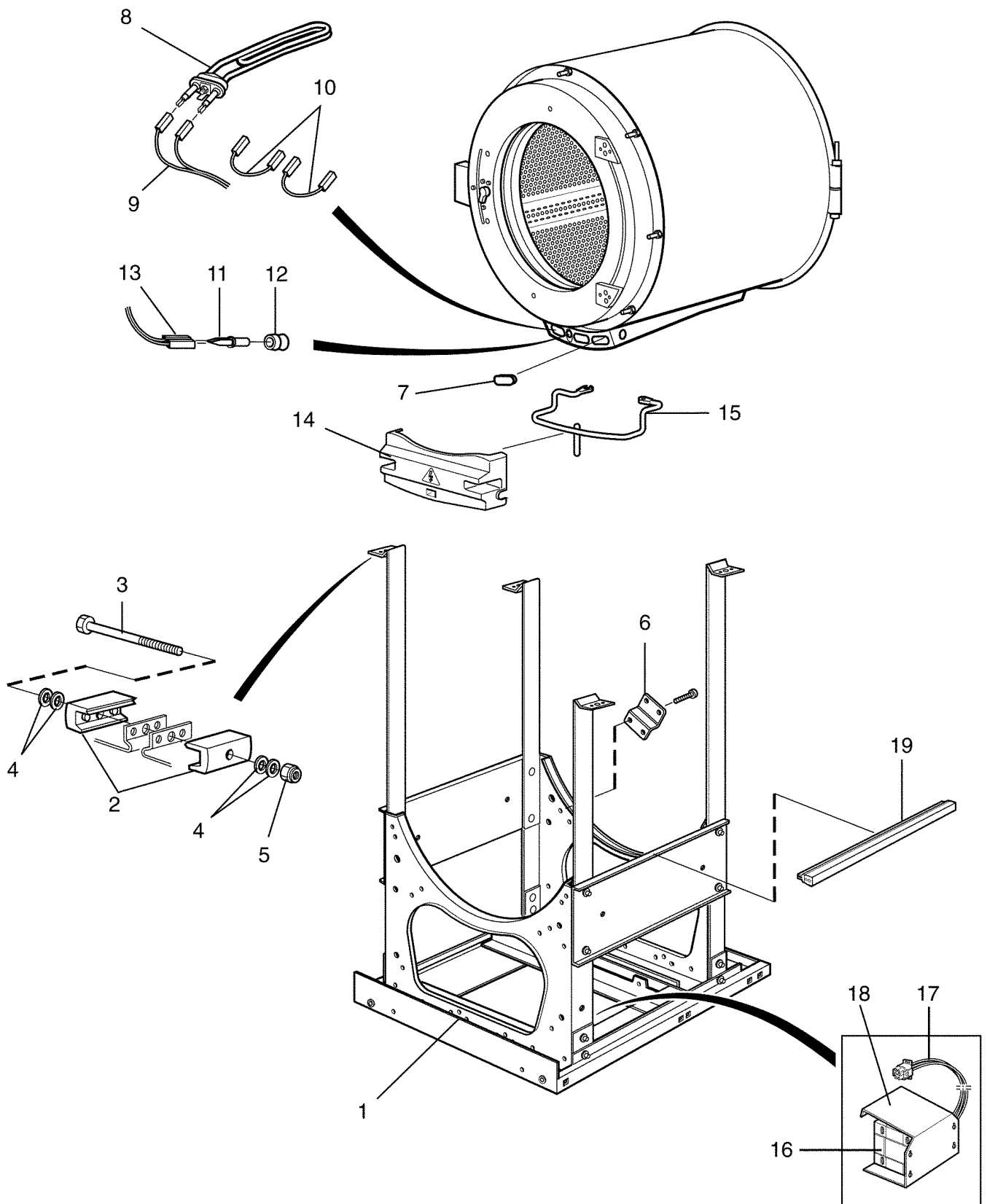
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SU640c, SU640s

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01	12	01

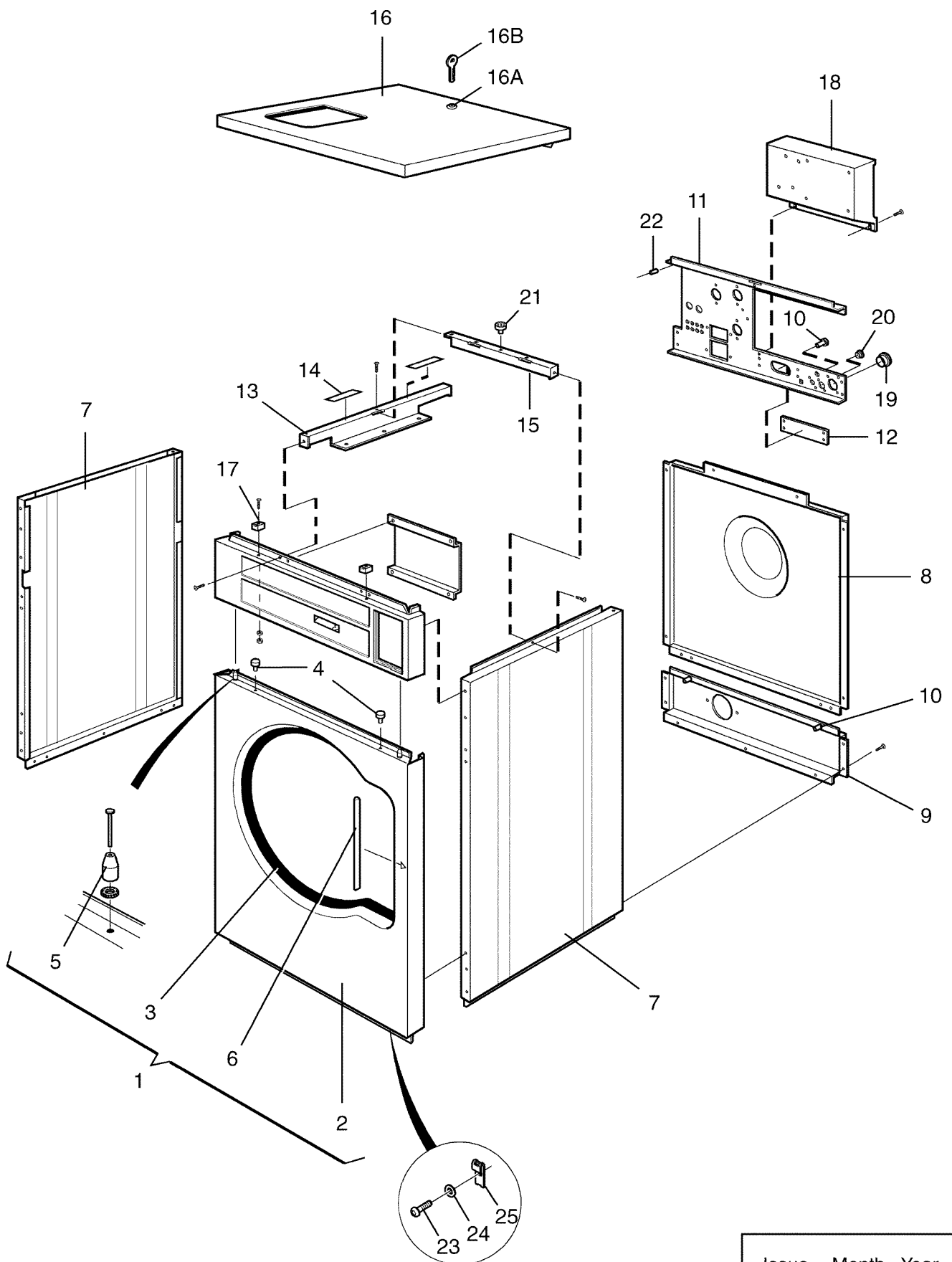
SU640c,SU640s

Base and outer drum

Base et tambour externe

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
102109/1	8	2	2007

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 4215-51	Frame	Base	3	
2	4	432 1453-01	•Tensioner	•Crochet	3	
3	2	725 2465-71	•Screw	•Vis	3	M8X70
4	8	471 7807-02	•Tension plate	•Tôle de serrage	3	18x8,4x2
5	2	732 2118-01	•Locking nut	•Contre-écrou	3	M8
6	1	432 1451-01	•Bracket	•Support	3	
7	Rq	471 9822-99	Plug	Fiche	3	
8	3	471 9822-01	Heating element	Elément chauffant	1,2	4,33kW 240V -650/23204
	3	471 9827-01	Heating element	Élément de chauffage	1,2	4,33kW 240V 650/23205-
	3	471 9822-02	Heating element	Elément chauffant	1,2	4,33kW 254V -650/23204
	3	471 9827-02	Heating element	Élément de chauffage	1,2	4,33kW 254V 650/23205-
	3	471 9822-03	Heating element	Elément chauffant	1,2	1,6kW 240V -650/23204
	3	471 9827-03	Heating element	Élément de chauffage	1,2	1,6kW 240V 650/23205-
	3	471 9822-04	Heating element	Elément chauffant	1,2	4,33kW 277V -650/23204
	3	471 9827-04	Heating element	Élément de chauffage	1,2	4,33kW 277V 650/23205-
	3	471 9823-21	Heating element	Elément chauffant	1,2	3,1kW 230V -650/23204
9	1	432 2951-03	Cable set	Jeu de câbles	3	400V
	1	432 2951-01	Cable set	Jeu de câbles	3	230V 1AC
10	2	432 2953-02	Cable set	Jeu de câbles	3	400V
11	1	472 9913-22	Sensor	Capteur	1,2	Complete
12	1	471 8192-01	•Bushing	•Douille	1	
13	1	432 3082-74	Cable set	Jeu de câbles	3	
14	1	432 1654-01	Cover	Couvercle	3	
15	1	432 1653-01	Clamp	Bride de fixation	3	
16	1	471 9550-54	Transformer	Transformateur	1	200V
	1	471 9550-59	Transformer	Transformateur	1	356V,380V,415V,440V,480V
17	1	432 2985-01	Cable set	Jeu de câbles	3	
18	1	432 1477-01	Bracket	Pupitre	3	



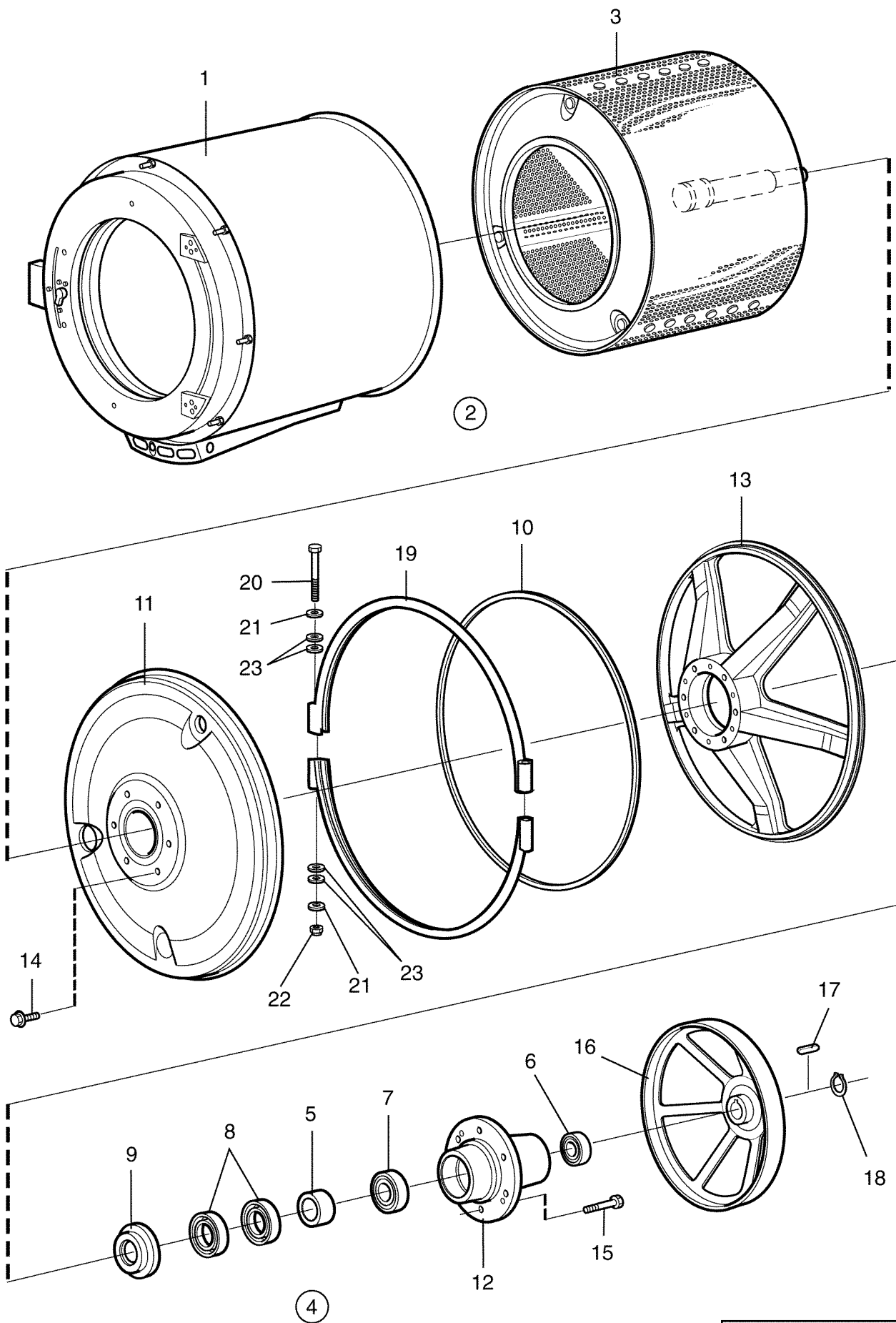
SU640c,SU640s

Lining and top panel

Panneau frontal avec pupitre de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101948/4	7	4	2006

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2200-41	Front plate	Panneau avant	3	Green
	1	432 2200-42	Front plate	Panneau avant	3	Yellow
	1	432 2200-43	Front plate	Panneau avant	3	White
	1	432 2200-44	Front plate	Panneau avant	3	Red
	1	432 2200-45	Front plate	Panneau avant	3	Almond
	1	432 2200-46	Front plate	Panneau avant	3	Grey
	1	432 2200-47	Front plate	Panneau avant	3	Blue
	1	432 2200-50	Front plate	Panneau avant	3	Stainless
2	1		•Front plate	•Panneau avant	3	
3	1	432 2182-03	•Strip	•Ruban	3	
4	2	471 8196-01	•Plug	•Fiche	3	
5	2	438 5109-02	•Guide pin	•Broche de guidage	3	
6	1	471 4672-67	•Protection	•Protection	3	
7	2	432 2042-01	Side panel	Panneau latéral	3	Grey
	2	432 2042-02	Side panel	Panneau latéral	3	White
	2	432 2042-10	Side panel	Panneau latéral	3	Stainless
8	1	432 2064-01	Rear panel	Panneau arrière	3	Upper
9	1	432 2065-01	Rear panel	Panneau arrière	3	Lower
10	6	471 8458-02	Nut	Écrou	3	M6
11	1	432 2105-01	Brace bracket	Support de montant	3	
12	1	432 2844-01	Cover plate	Couvercle	3	DS
13	1	432 2131-05	Brace	Montant	3	
14	4	471 7565-21	Velcro tape	Bande de serrage	3	
15	1	432 2121-05	Brace	Montant	3	
16	1	471 7826-10	•Lock	•Serrure	1,2	
	1	472 9900-99	•Key	•Touche	1,2	SET
	1	472 9915-21	•Top panel	•Couvercle	1,2	
	1	472 9915-71	•Top panel	•Couvercle	1,2	With lock
	1	472 9915-22	•Top panel	•Couvercle	1,2	No detergent container
	1	472 9915-72	•Top panel	•Couvercle	1,2	No detergent container With lock
16A	1	471 7826-10	•Lock	•Serrure	1,2	
16B	1	472 9900-99	•Key	•Touche	1,2	SET
17	2	438 5335-01	Guide	Guide	3	
18	1	432 2170-01	Plate	Cloison	3	
19	1	471 7967-02	Grommet	Oeillet	3	
20	2	471 7977-03	Cover plug	Couvre-bouchon	3	
21	1	471 8641-02	Plug	Fiche	3	
22	2	432 2180-01	Spacer	Entretoise	3	
23	2	471 8344-35	Screw	Vis	3	M6X16
24	2	735 2153-01	Lock washer	Rondelle d'arrêt	3	6,4
25	2	471 7864-01	Clip	Colliers de serrage	3	M6



Issue	Month	Year
01	12	01

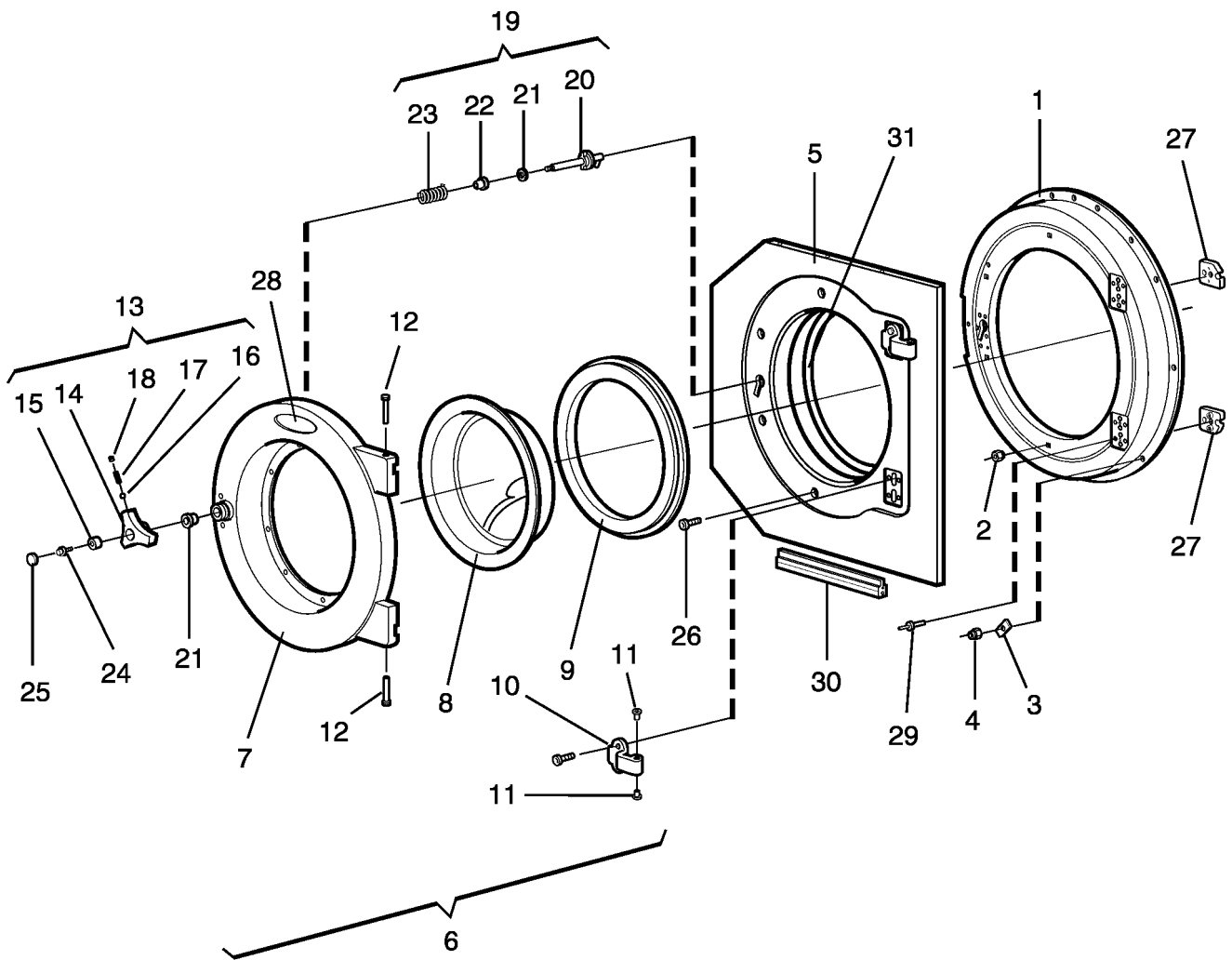
SU640c,SU640s

Drum, rear gable

Tambour, pignon arrière

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
102112/1	2	10	2008

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 1572-11	Outer drum	Tambour extérieur	3	Non-heated
	1	432 1572-12	Outer drum	Tambour extérieur	3	El/Dual heating
	1	432 1572-13	Outer drum	Tambour extérieur	3	Steam
2	1	432 1607-21	Rear gable	Pignon arrière	1	
3	1	432 1502-11	•Inner drum	•Intérieur du tambour	1	
4	1	472 9913-14	•Repair kit	•Kit de reconditionnement	3	
5	1		••Bushing	••Douille		
6	1		••Ball bearing	••Roulement à billes		
7	1		••Ball bearing	••Roulement à billes		
8	2		••Sealing ring	••Bague d'étanchéité		
9	1		••Sealing ring	••Bague d'étanchéité		
10	1	438 8155-03	••Seal	••Joint		
11	1	432 1547-01	•Lining	•Panneau de renfort	3	
12	1	432 1562-01	•Bearing housing	•Logement de palier	3	
13	1	432 1542-01	•End piece	•Pignon	3	
14	8	471 8323-01	•Screw	•Vis	3	M6X12
15	8	471 8328-02	•Screw	•Vis	3	M12X50
16	1	432 1552-01	•Pulley	•Poulie	3	
17	1	735 9501-01	•Wedge	•Cale	3	14x9x50
18	1	735 3139-00	•C-clamp	•Presse à main	3	SGA 45
19	2	432 1567-01	Tension strap	Extenseur	3	
20	2	471 9222-59	Screw	Vis	3	M8X140
21	4	471 8502-14	Washer	Rondelle	3	BRB 8,4X17
22	2	732 2118-01	Locking nut	Contre-écrou	3	M8
23	-					Not used



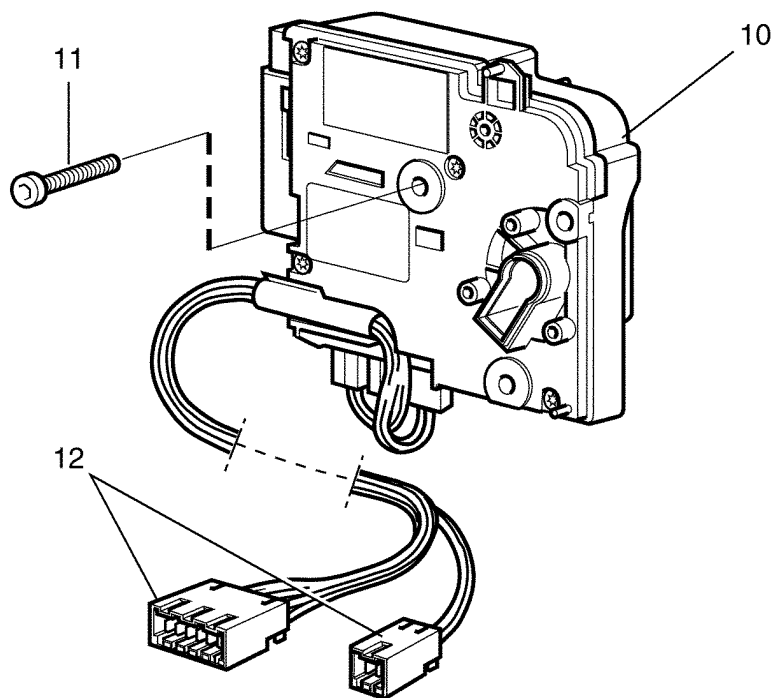
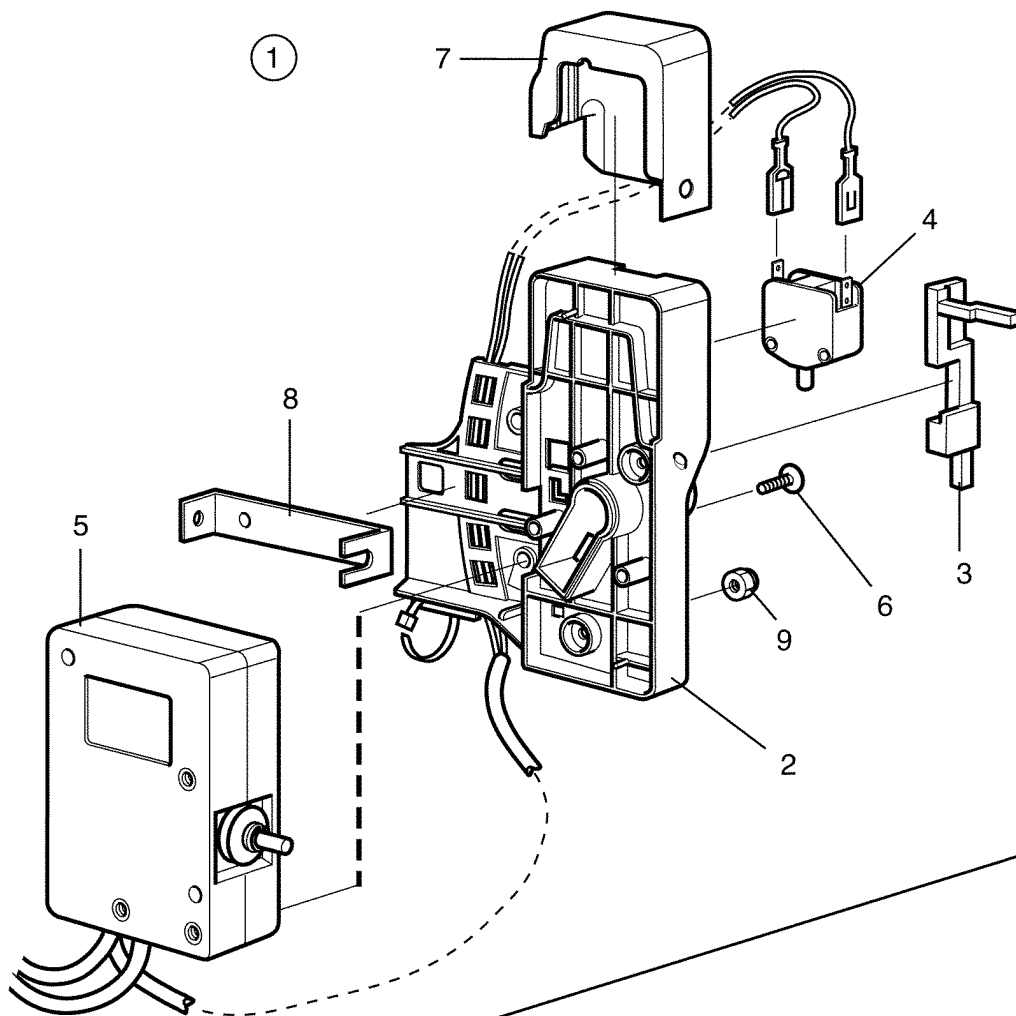
SU640c,SU640s

Door and hinged joint

Assemblage articulé et plaque

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
102110/2	8	8	2009

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 1872-01	Support frame	Panneau de fixation	3	
2	4	471 8458-02	Nut	Écrou	3	M6
3	11	471 8527-01	Spring washer	Rondelle à ressort	3	
4	11	471 8404-02	Locking nut	Contre-écrou	3	M6
5	1	432 1889-01	Trim panel	Panneau d'habillage	3	
*	1	432 1887-11	Trim panel	Panneau d'habillage	3	Stainless
6	1	432 4212-01	Door	Plaque	1	
7	1	432 1827-01	•Door	•Plaque	3	
8	1	432 1857-01	•Door glass	•Vitre de la porte	1,2	
	1	432 1857-02	•Door glass	•Vitre de la porte	1,2	Lagoon/ AquaClean
9	1	432 1842-02	•Door gasket	•Joint de porte	1,2	
10	4	432 1950-02	•Hinged joint	•Assemblage articulé	1	
11	8	438 4062-01	•Bushing	•Douille	3	
12	2	432 1962-01	•Pin	•Goupille	3	
13	1	432 1955-01	•Knob	•Bouton de porte	1,2	Complete
14	1		••Knob	••Bouton de porte		
15	1		••Bushing	••Douille		
16	3		••Ball	••Bille		
17	3		••Spring	••Ressort		
18	3	728 8362-11	••Screw	••Vis		
19	1	472 9913-01	•Kit, lock shaft	•Kit réparation de poignée	1,2	
20	1		••Lock shaft	••Axe de verrouillage		
21	1		••Washer	••Rondelle	3	
22	2		••Bushing	••Douille		
23	1		••Torsion spring	••Ressort rotatif		
24	1	725 2366-61	•Screw	•Vis	3	M6SF 6X12
25	1	432 1956-01	•Cover washer	•Rondelle protection	3	
26	12	471 8344-36	Screw	Vis	3	
27	4	432 1951-01	Bracket	Support de montage	3	
28	1	432 2620-01	Sign	Signe	3	
	1	432 2620-02	Sign	Signe	3	Wascomat
	1	432 2620-07	Sign	Signe	3	
	1	432 2620-04	Sign	Signe	3	Zanussi
	1	432 2620-08	Sign	Signe	3	
29	4	471 8471-01	Pop rivet	Rivet	3	
30	-					Not used
*	1	438 8115-03	Rubber strip	Joint caoutchouc	3	L=1350



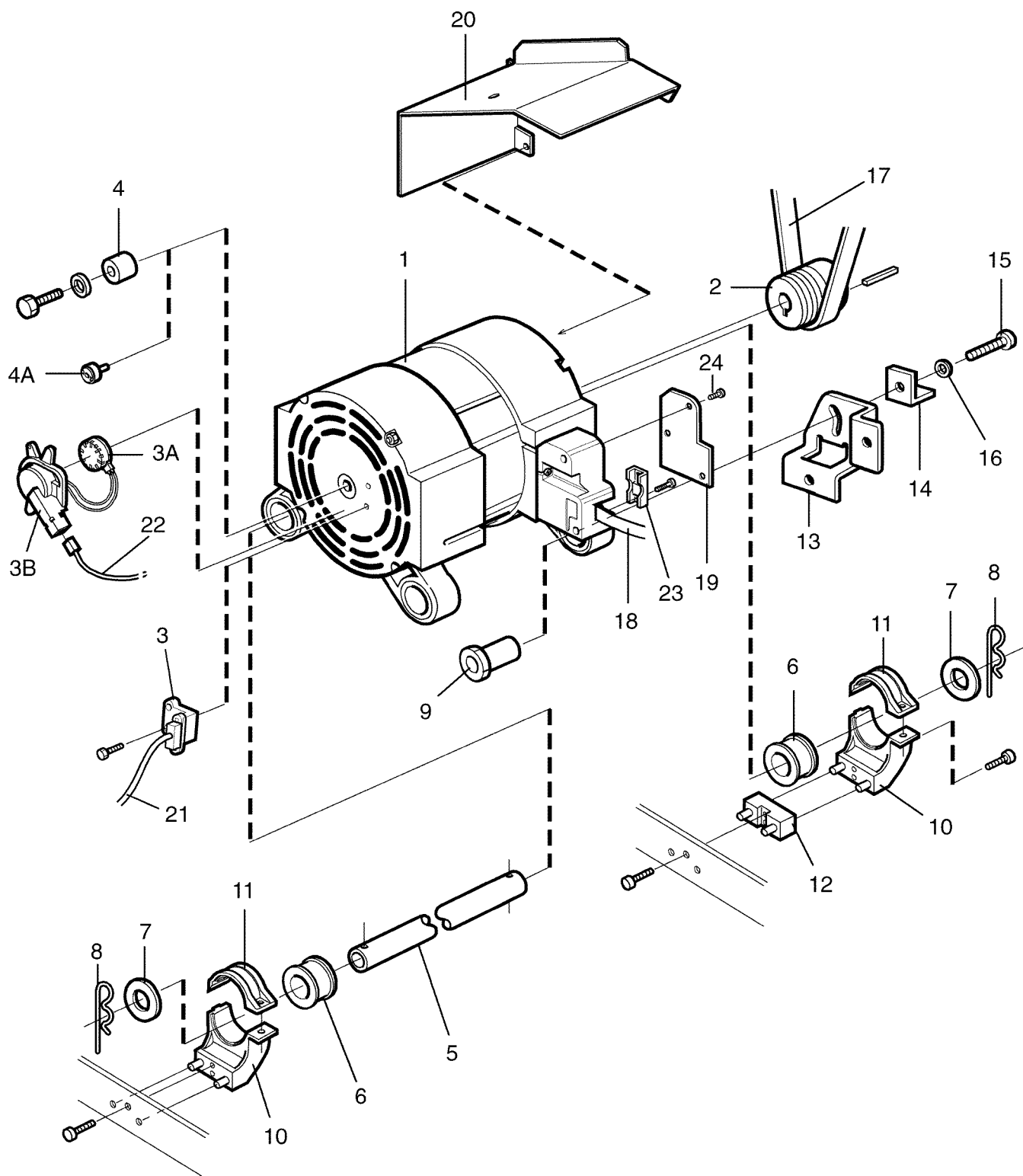
SU640c,SU640s

Door lock

Serrure de porte

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101776/2	3	10	2003

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	472 9913-72	Door locking device	Serrure de porte	1,2	CONVERSION KIT -650/12499
2	1		Lock plate	Case de serrure		
3	1		Catch	Dispositif blocage		
4	1	471 9679-01	Microswitch	Microrupteur	1,2	
5	1		Actuator	Actuator		
6	2		Screw	Vis		M5X16
7	1	432 1960-01	Cover	Couvercle	3	
8	1		Plate	Cloison		
9	2		Locking nut	Contre-écrou		M5
10	1	438 9561-01	Door locking device	Serrure de porte	1,2	Complete 650/12500-
11	3	471 8342-47	Screw	Vis	3	M6X25
12	1	432 2905-01	Cable set	Jeu de câbles	3	



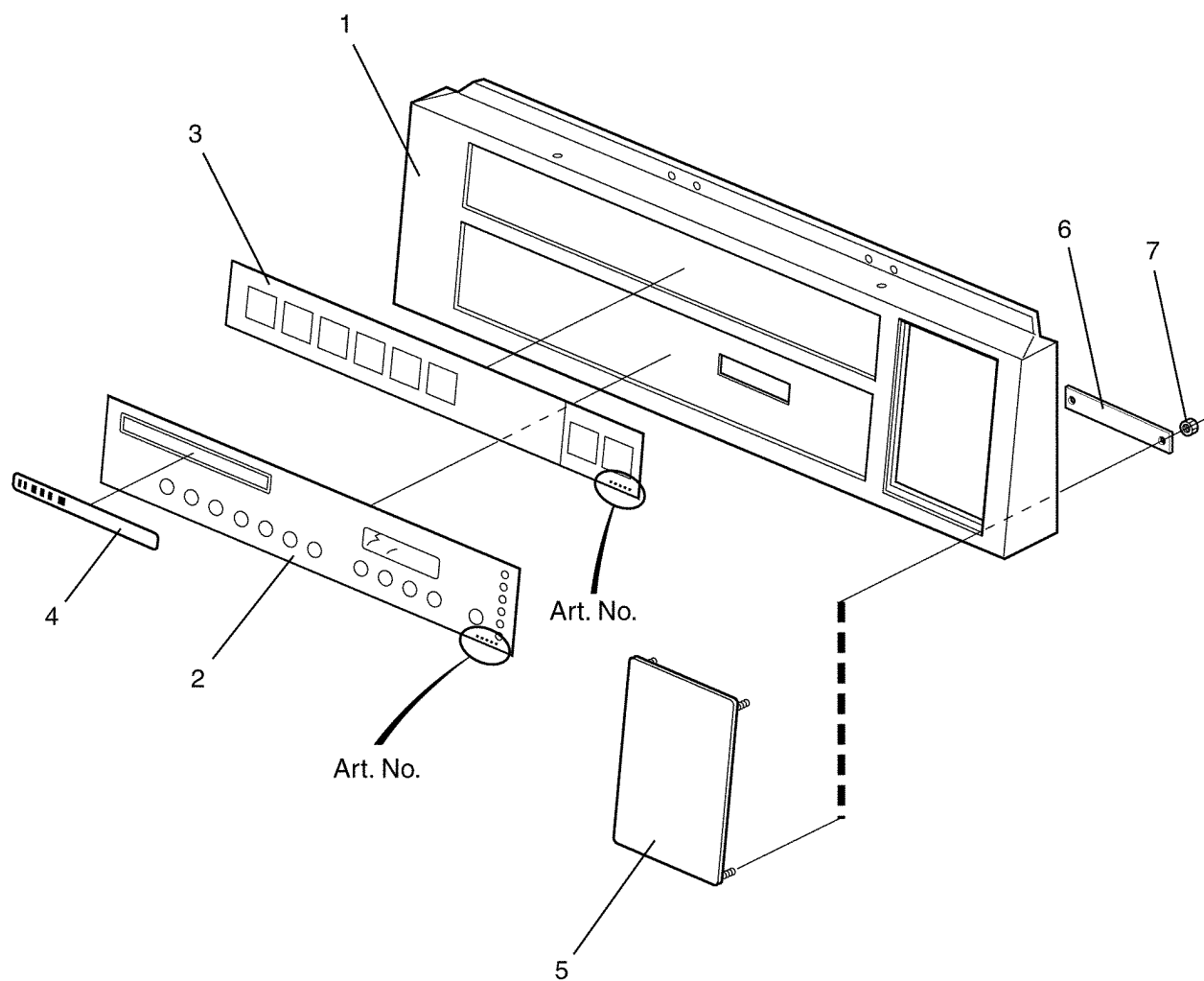
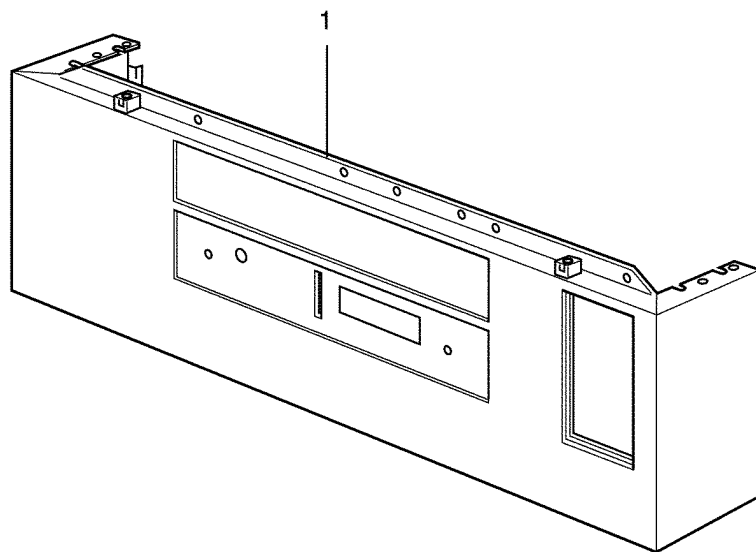
SU640c,SU640s

Motor

Moteur

Illustration Schéma	Issue Issue	Month Month	Year Year
101945/5	12	5	2008

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	438 9703-11	Motor	Moteur	1,2	200-240V Complete -650/14354
2	1	438 9703-31	Motor	Moteur	1,2	Complete 650/14355-
3	1	472 9913-44	•Pulley	•Poulie	3	
3A	1	471 8826-01	•Sensor	•Capteur	1,2	-650/14354
3B	1	432 1229-01	Tacho sensor	Tacho sensor	1,2	650/14355-
4	1	432 3905-01	Cover	Couvercle	1	650/14355-
4A	1	432 3905-01	•Magnet	•Aimant	3	-650/14354
5	1	471 8827-01	Magnet	Aimant	3	650/14355-
6	1	438 0016-12	•Pipe	•Tube	3	
7	2	438 4049-01	•Damper	•Amortisseur	3	
8	2	471 8502-24	•Washer	•Rondelle	3	12x35
9	2	471 7867-01	•Pin	•Goupille/broche	3	
10	1	432 1465-01	•Flange bushing	•Douille à bride	3	
11	2	432 1463-01	Bracket	Support de montage	3	
12	2	432 1472-01	Clamp	Bride de fixation	3	
13	1					Not used
14	1		Belt tensioner	Tendeur de courroie		
15	1	432 1455-01	Washer	Rondelle	3	
16	1	725 2538-51	Screw	Vis	3	M12X35
17	1	471 8502-10	Washer	Rondelle	3	12x35
18	1	471 7711-10	Ribbed belt	Courroie poly V	1,2	
19	1	432 2990-01	Cable set	Jeu de câbles	3	
20	1	438 9799-03	Cover	Couvercle	3	
21	1	472 9913-89	Drip guard	Lèche-goutte	3	COMPL.
22	1	432 3083-36	Cable set	Jeu de câbles	3	-650/16408
23	1	432 3093-36	Cable set	Jeu de câbles	3	650/16409-
24	1	432 3082-85	Cable set	Jeu de câbles	3	-650/16408
25	1	432 3092-85	Cable set	Jeu de câbles	3	650/16409-
26	1	438 9799-02	Clamp	Attache	3	
27	3	471 8342-13	Screw	Vis	3	MRT-TT 4X10



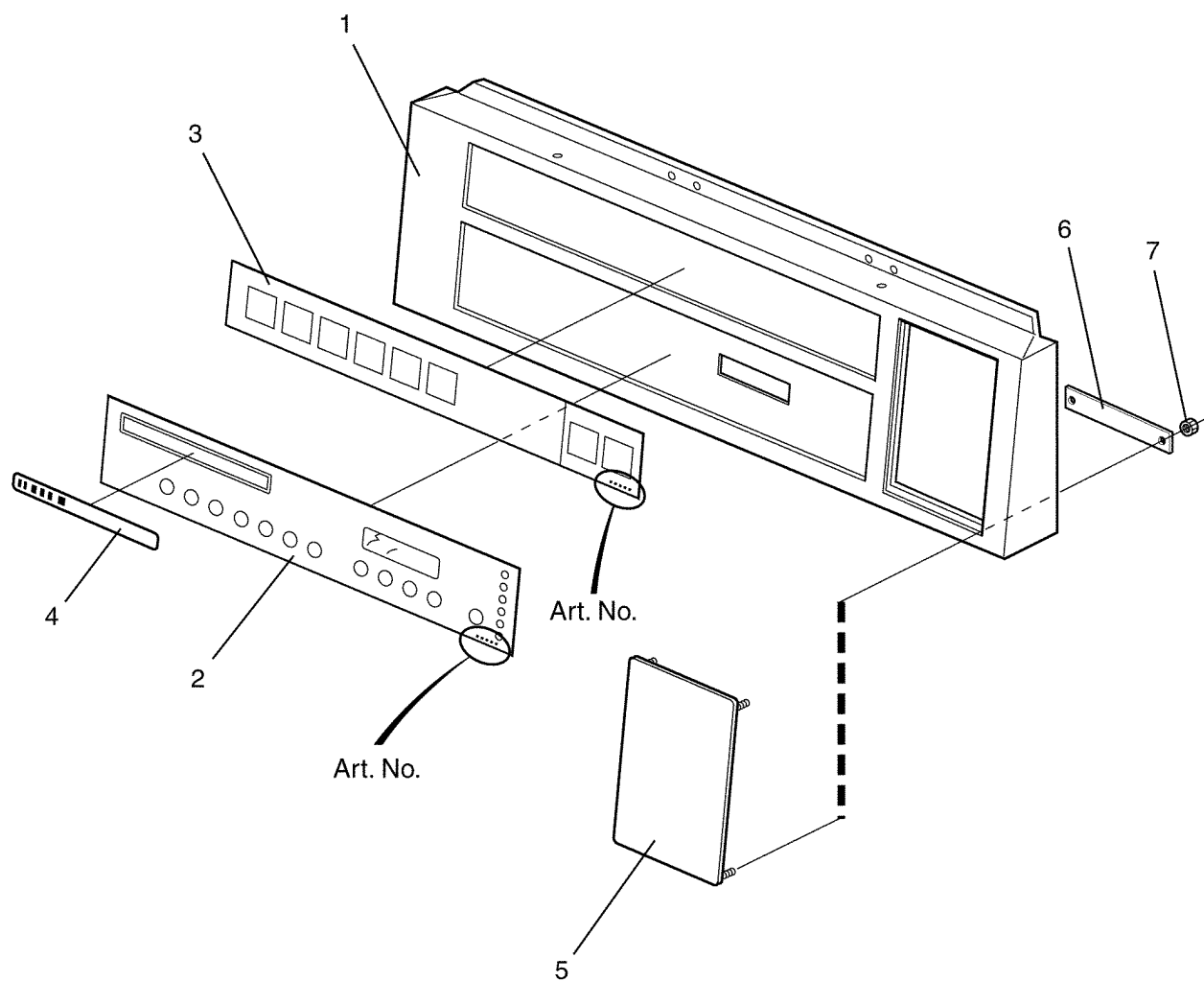
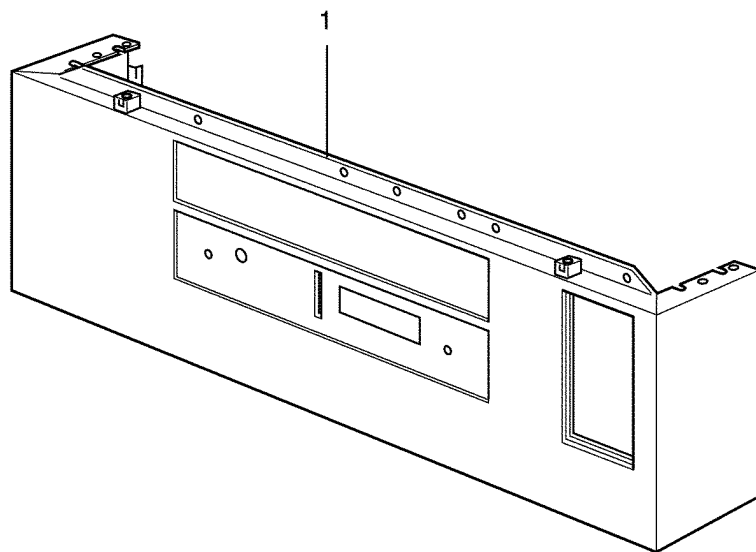
SU640c,SU640s

Control panel Exacta

Pupitre de commande Exacta

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101769/3	4	5	2004

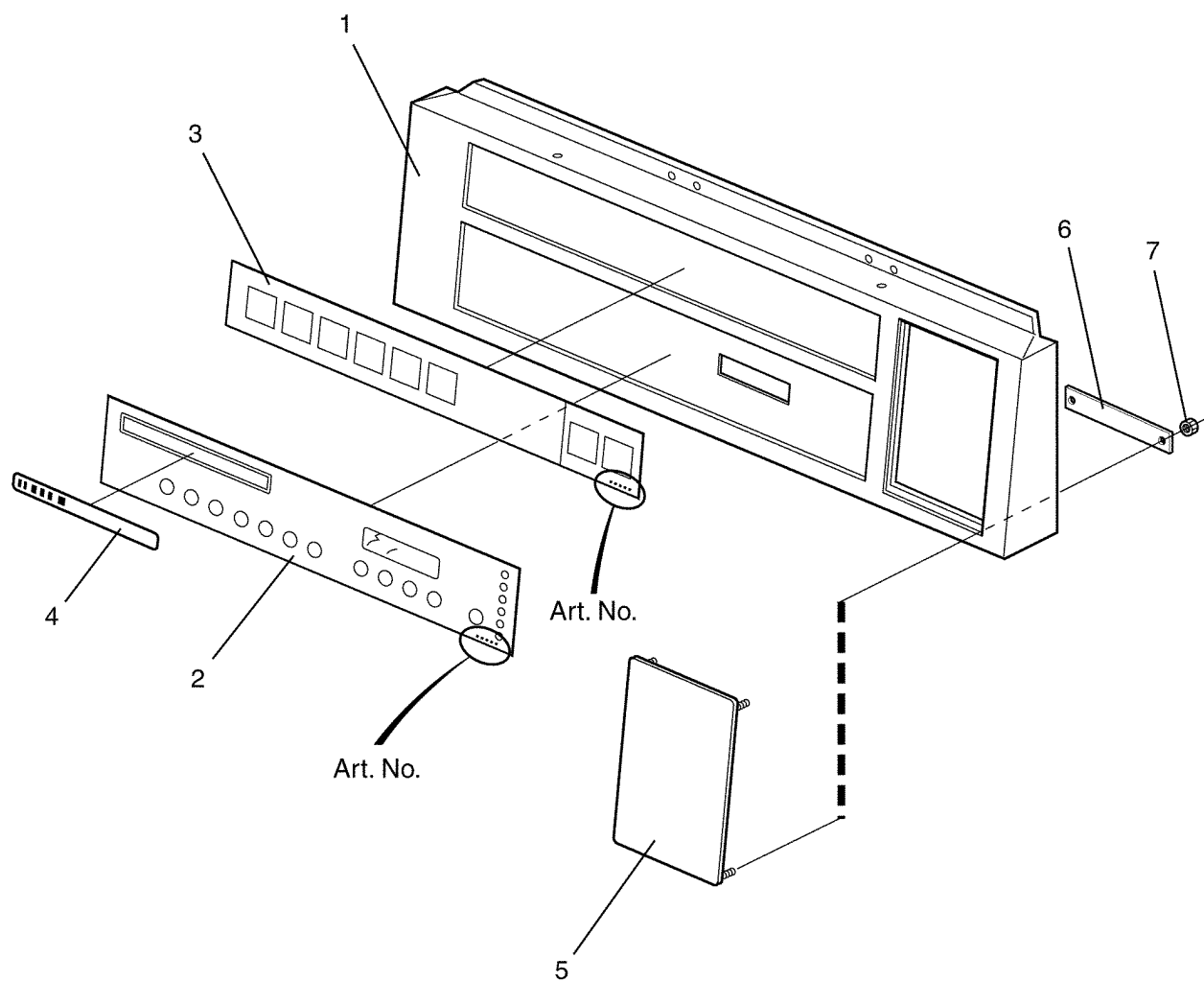
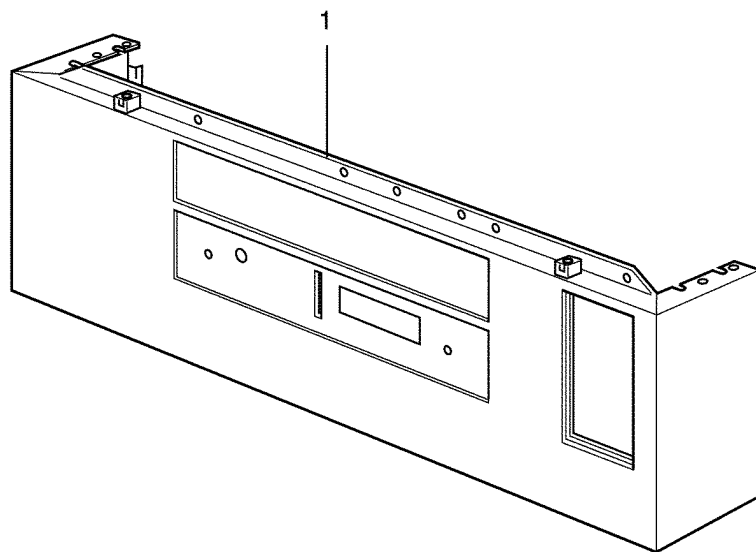
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2013-03	Front panel	Panneau avant	3	USA
2	1	432 2720-01	Panel sign	Voyant du tableau	1	Program 2A01, 2G41
	1	432 2720-02	Panel sign	Voyant du tableau	1	Program 2H11
	1	432 2720-03	Panel sign	Voyant du tableau	1	Program 2G01
	1	432 2720-17	Panel sign	Voyant du tableau	1	Program 2H12
	1	432 2720-04	Panel sign	Voyant du tableau	1	Program 2W01, 2H01, 2H02, 2M11, 2F01, 2F02
	1	432 2720-11	Panel sign	Voyant du tableau	1	Program 2L31
	1	432 2720-06	Panel sign	Voyant du tableau	1	Program 2L01, 2L02
	1	432 2720-05	Panel sign	Voyant du tableau	1	Program 2L41
	1	432 2720-14	Panel sign	Voyant du tableau	1	Program 2L51
	1	432 2720-08	Panel sign	Voyant du tableau	1	Program 2M01
	1	432 2720-09	Panel sign	Voyant du tableau	1	Program 2H21
	1	432 2720-10	Panel sign	Voyant du tableau	1	Program 2L11, 2L12
	1	432 2720-12	Panel sign	Voyant du tableau	1	Program 2R01
	1	432 2720-15	Panel sign	Voyant du tableau	1	Program 2S01
	1	432 2720-13	Panel sign	Voyant du tableau	1	Program 2A11
3	1	432 2649-03	Instruction plate	Plaque instruction utilisation	3	Program 2G41 Japanese
	1	432 2649-04	Instruction plate	Plaque instruction utilisation	3	Program 2W41 Japanese
	1	432 2649-05	Instruction plate	Plaque instruction utilisation	3	Program 2L41 Japanese
	1	432 2649-06	Instruction plate	Plaque instruction utilisation	3	Program 2L51 Japanese
	1	432 2649-07	Instruction plate	Plaque instruction utilisation	3	Program 2H42 Japanese
	1	432 2649-20	Instruction plate	Plaque instruction utilisation	3	Program 2A01 English
	1	432 2649-21	Instruction plate	Plaque instruction utilisation	3	Program 2M01 French
	1	432 2649-22	Instruction plate	Plaque instruction utilisation	3	Program 2M11, Mop Danish
	1	432 2649-23	Instruction plate	Plaque instruction utilisation	3	Program 2H12 Swedish
	1	432 2649-24	Instruction plate	Plaque instruction utilisation	3	Program 2M12 Swedish
	1	432 2649-25	Instruction plate	Plaque instruction utilisation	3	Program 2C01 Spanish
	1	432 2649-26	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Danish
	1	432 2649-27	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Swedish
	1	432 2649-28	Instruction plate	Plaque instruction utilisation	3	Program 2L01 English
	1	432 2650-02	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Danish
	1	432 2650-03	Instruction plate	Plaque instruction utilisation	3	Program 2H11 Swedish
	1	432 2650-04	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Swedish
	1	432 2650-05	Instruction plate	Plaque instruction utilisation	3	Program 2L41 Japanese
	1	432 2650-06	Instruction plate	Plaque instruction utilisation	3	Program 2S01, Selecta USA
	1	432 2650-07	Instruction plate	Plaque instruction utilisation	3	Program 2G01 English
	1	432 2650-08	Instruction plate	Plaque instruction utilisation	3	Program 2G01 German
	1	432 2650-09	Instruction plate	Plaque instruction utilisation	3	Program 2G01 French
	1	432 2650-10	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Swedish
	1	432 2650-11	Instruction plate	Plaque instruction utilisation	3	Program 2L31, Emerald USA
	1	432 2650-12	Instruction plate	Plaque instruction utilisation	3	Program 2L01 English
	1	432 2650-13	Instruction plate	Plaque instruction utilisation	3	Program 2M01, Mop English
	1	432 2650-14	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean English
	1	432 2650-16	Instruction plate	Plaque instruction utilisation	3	Program 2H21, Hygienic Danish
	1	432 2650-17	Instruction plate	Plaque instruction utilisation	3	Program 2L11, Thermoboost German
	1	432 2650-18	Instruction plate	Plaque instruction utilisation	3	Program 2L12, Laundrette German
	1	432 2650-19	Instruction plate	Plaque instruction utilisation	3	Program 2H02, Selecta Danish
	1	432 2650-20	Instruction plate	Plaque instruction utilisation	3	Program 2H01, Hospital English
	1	432 2650-23	Instruction plate	Plaque instruction utilisation	3	Program 2A01, W3180 Swedish
	1	432 2650-25	Instruction plate	Plaque instruction utilisation	3	Program 2M11, Mop Swedish
	1	432 2650-26	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Swedish



SU640c,SU640s**Control panel Exacta****Pupitre de commande Exacta**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101769/3	4	5	2004

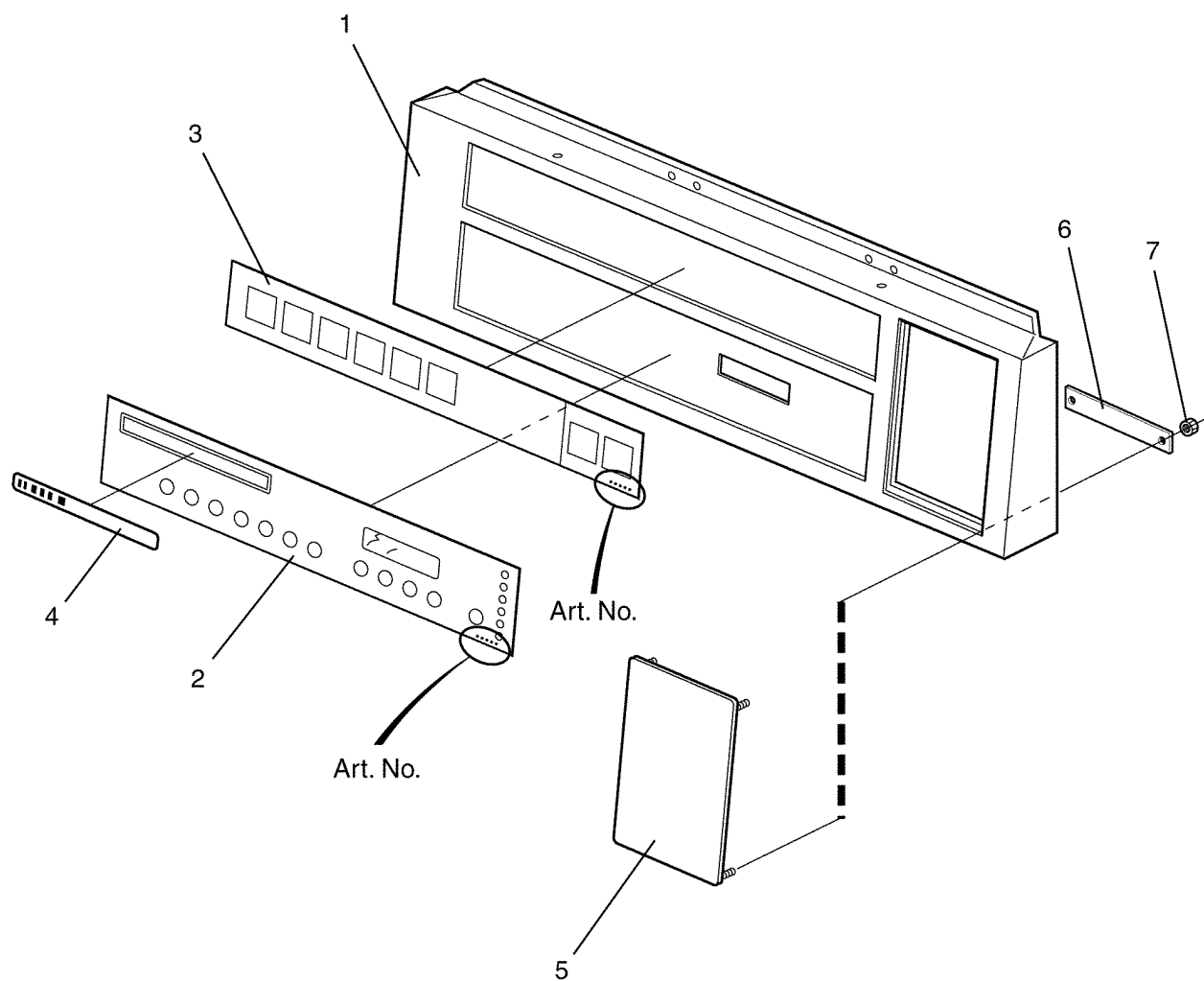
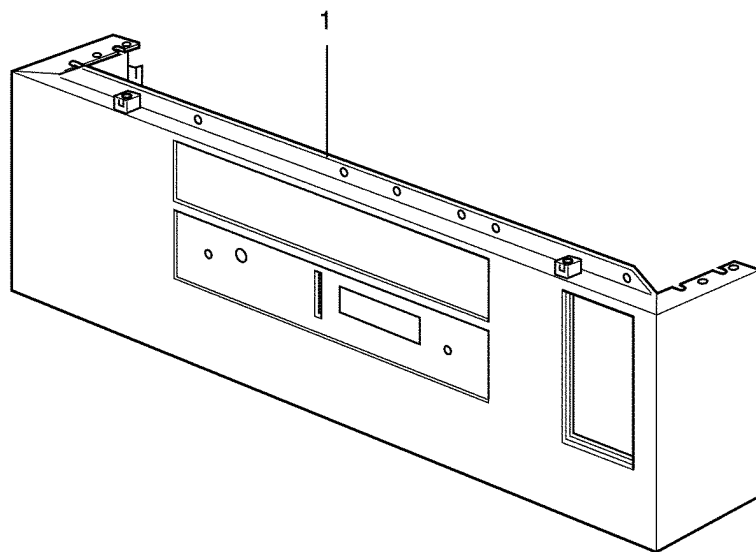
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	1	432 2650-27	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Swedish
	1	432 2650-28	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm English
	1	432 2650-29	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR English
	1	432 2650-30	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm German
	1	432 2650-31	Instruction plate	Plaque instruction utilisation	3	Program 2F02, Westfalla German
	1	432 2650-32	Instruction plate	Plaque instruction utilisation	3	Program 2L01 German
	1	432 2650-33	Instruction plate	Plaque instruction utilisation	3	Program 2M01, Mop German
	1	432 2650-34	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR German
	1	432 2650-35	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean German
	1	432 2650-36	Instruction plate	Plaque instruction utilisation	3	Program 2H21, Hygienic, Nyborg English
	1	432 2650-37	Instruction plate	Plaque instruction utilisation	3	Program 2L12, Nyborg English
	1	432 2650-38	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm French
	1	432 2650-39	Instruction plate	Plaque instruction utilisation	3	Program 2L01 French
	1	432 2650-40	Instruction plate	Plaque instruction utilisation	3	Program 2L02, Mench French
	1	432 2650-41	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR French
	1	432 2650-42	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean French
	1	432 2650-43	Instruction plate	Plaque instruction utilisation	3	Program 2L12 French
	1	432 2650-44	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Italian
	1	432 2650-45	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Italian
	1	432 2650-46	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Italian
	1	432 2650-47	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Italian
	1	432 2650-48	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Italian
	1	432 2650-49	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Spanish
	1	432 2650-50	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Spanish
	1	432 2650-51	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Spanish
	1	432 2650-52	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Spanish
	1	432 2650-53	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Spanish
	1	432 2650-54	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Spanish
	1	432 2650-55	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Dutch
	1	432 2650-56	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Dutch
	1	432 2650-57	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Dutch
	1	432 2650-58	Instruction plate	Plaque instruction utilisation	3	Program 2L02, Mench Dutch
	1	432 2650-59	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Dutch
	1	432 2650-60	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Dutch
	1	432 2650-61	Instruction plate	Plaque instruction utilisation	3	Program 2L12, Nyborg Dutch
	1	432 2650-62	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Danish
	1	432 2650-63	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Danish
	1	432 2650-64	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Danish
	1	432 2650-65	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Danish
	1	432 2650-66	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Danish
	1	432 2650-67	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Finnish
	1	432 2650-68	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Finnish
	1	432 2650-69	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Finnish
	1	432 2650-70	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Finnish
	1	432 2650-71	Instruction plate	Plaque instruction utilisation	3	Program 2M11, Mop Finnish
	1	432 2650-72	Instruction plate	Plaque instruction utilisation	3	Program R01 Finnish
	1	432 2650-73	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Finnish
	1	432 2650-74	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Norwegian
	1	432 2650-75	Instruction plate	Plaque instruction utilisation	3	Program 2F01, Farm Norwegian



SU640c,SU640s**Control panel Exacta****Pupitre de commande Exacta**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101769/3	4	5	2004

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	1	432 2650-76	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Norwegian
	1	432 2650-77	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Norwegian
	1	432 2650-78	Instruction plate	Plaque instruction utilisation	3	Program 2M11, Mop Norwegian
	1	432 2650-79	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Norwegian
	1	432 2650-80	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Norwegian
	1	432 2650-81	Instruction plate	Plaque instruction utilisation	3	Program 2L12, Nyborg Norwegian
	1	432 2650-82	Instruction plate	Plaque instruction utilisation	3	Program 2F01 Polish
	1	432 2650-83	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Polish
	1	432 2650-84	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Polish
	1	432 2650-85	Instruction plate	Plaque instruction utilisation	3	Program 2R01, QSR Polish
	1	432 2650-86	Instruction plate	Plaque instruction utilisation	3	Program 2W01, Aqua Clean Polish
	1	432 2650-87	Instruction plate	Plaque instruction utilisation	3	Program 2L12, Nyborg Polish
	1	432 2650-88	Instruction plate	Plaque instruction utilisation	3	Program 2L31, Emerald Spanish
	1	432 2650-89	Instruction plate	Plaque instruction utilisation	3	Program 2S01, Selecta Spanish
	1	432 2650-90	Instruction plate	Plaque instruction utilisation	3	Program 2L31, Emerald French
	1	432 2650-91	Instruction plate	Plaque instruction utilisation	3	Program 2S01, Selecta French
	1	432 2650-92	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Italian, English
	1	432 2650-93	Instruction plate	Plaque instruction utilisation	3	Program 2A11 Mats/heavy laundry, Swedish
	1	432 2650-94	Instruction plate	Plaque instruction utilisation	3	Program 2A11 Mats/heavy laundry, Danish
	1	432 2650-95	Instruction plate	Plaque instruction utilisation	3	Program 2A11 Mats/heavy laundry, Norwegian
	1	432 2650-96	Instruction plate	Plaque instruction utilisation	3	Program 2A11 Mats/heavy laundry, Finnish
	1	432 2650-97	Instruction plate	Plaque instruction utilisation	3	Program 2F02, Westfalla Swedish
	1	432 2652-05	Instruction plate	Plaque instruction utilisation	3	Program 2A01, W3180 Swedish
	1	432 2652-06	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Swedish
	1	432 2652-07	Instruction plate	Plaque instruction utilisation	3	Program 2G01 English
	1	432 2652-08	Instruction plate	Plaque instruction utilisation	3	Program 2L01 English
	1	432 2652-09	Instruction plate	Plaque instruction utilisation	3	Program 2G01 German
	1	432 2652-10	Instruction plate	Plaque instruction utilisation	3	Program 2L01 German
	1	432 2652-11	Instruction plate	Plaque instruction utilisation	3	Program 2L12 German
	1	432 2652-12	Instruction plate	Plaque instruction utilisation	3	Program 2G01 French
	1	432 2652-13	Instruction plate	Plaque instruction utilisation	3	Program 2L01 French
	1	432 2652-14	Instruction plate	Plaque instruction utilisation	3	Program 2L12 French
	1	432 2652-15	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Italian
	1	432 2652-16	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Italian
	1	432 2652-17	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Spanish
	1	432 2652-18	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Spanish
	1	432 2652-19	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Spanish
	1	432 2652-20	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Dutch
	1	432 2652-21	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Dutch
	1	432 2652-22	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Dutch
	1	432 2652-23	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Danish
	1	432 2652-24	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Danish
	1	432 2652-25	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Danish
	1	432 2652-26	Instruction plate	Plaque instruction utilisation	3	Program 2H21 Danish
	1	432 2652-27	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Finnish



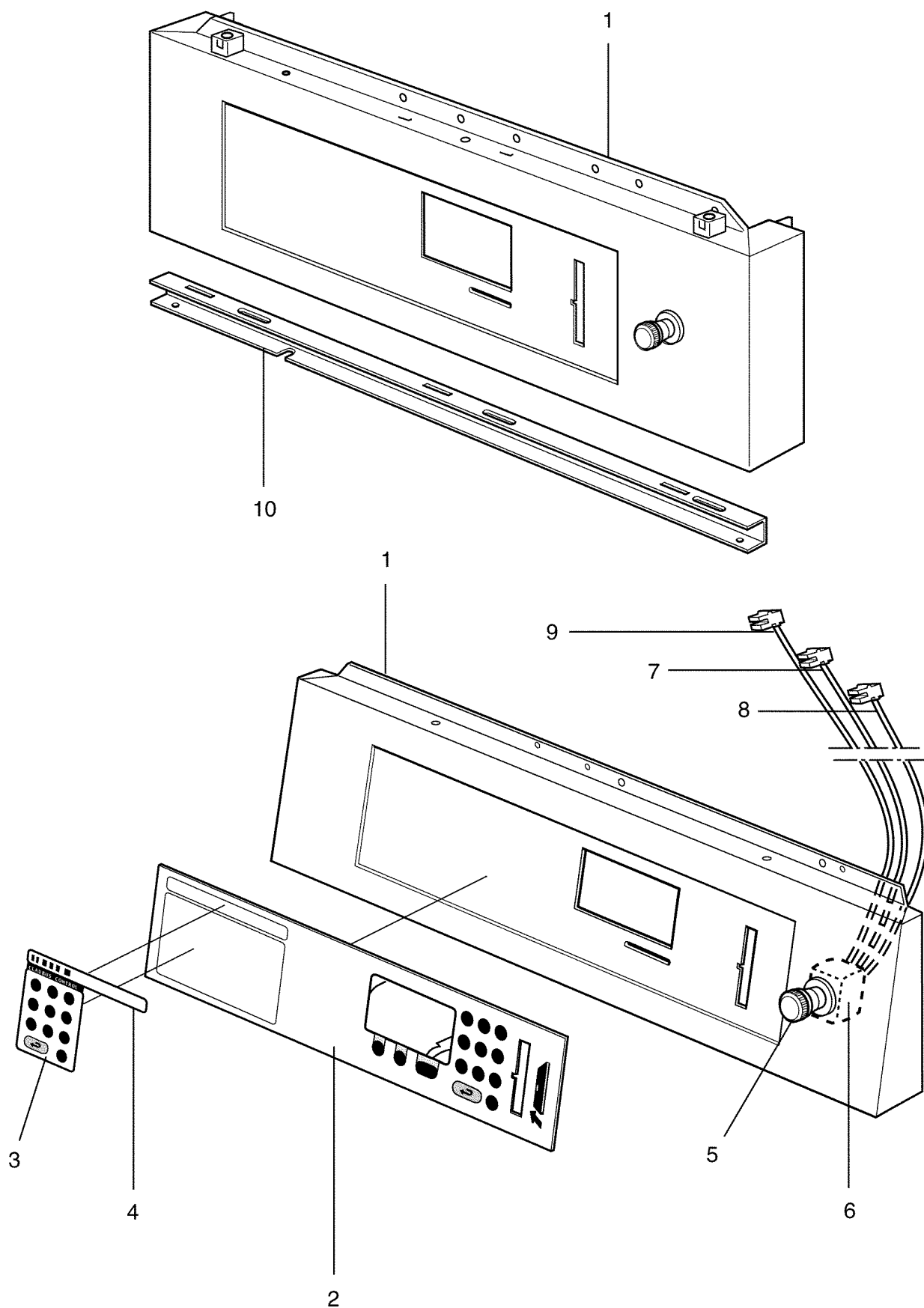
SU640c,SU640s

Control panel Exacta

Pupitre de commande Exacta

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101769/3	4	5	2004

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
4	1	432 2652-28	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Finnish
	1	432 2652-29	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Finnish
	1	432 2652-30	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Norwegian
	1	432 2652-31	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Norwegian
	1	432 2652-32	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Norwegian
	1	432 2652-33	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Norwegian
	1	432 2652-34	Instruction plate	Plaque instruction utilisation	3	Program 2G01 Polish
	1	432 2652-35	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Polish
	1	432 2652-36	Instruction plate	Plaque instruction utilisation	3	Program 2L12 Polish
	1	432 2652-37	Instruction plate	Plaque instruction utilisation	3	Program 2L01 Italian
	1	432 2652-38	Instruction plate	Plaque instruction utilisation	3	Program 2L11 German
	1	432 2652-39	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Danish
	1	432 2652-40	Instruction plate	Plaque instruction utilisation	3	Program 2A01 Swedish
	1	432 2652-41	Instruction plate	Plaque instruction utilisation	3	Program 2L01 English
	1	432 2606-30	Type plate	Numéro série plaque	3	W3180M
	1	432 2606-18	Type plate	Numéro série plaque	3	SU640e
5	1	432 2606-53	Type plate	Numéro série plaque	3	SU640s
	1	432 2150-01	Cover plate	Couvercle	3	
6	2	432 2181-01	Bracket	Support de montage	3	
7	4	732 2112-01	Locking nut	Contre-écrou	3	M4



Issue	Month	Year
02	09	03

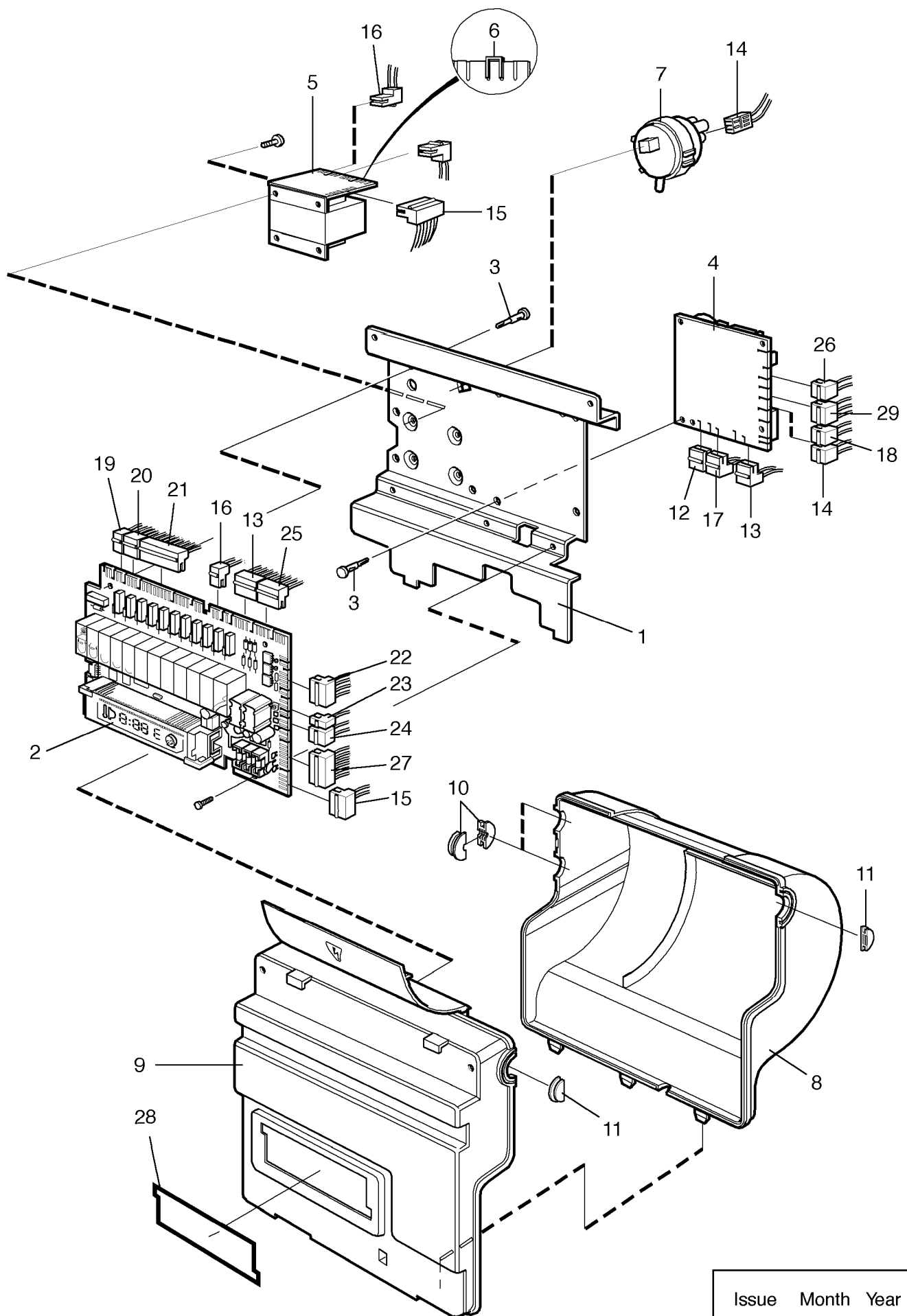
SU640c,SU640s

Control panel Clarus

Pupitre de commande Clarus

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101770/2	6	10	2004

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2022-01	Front panel	Panneau avant	3	
2	1	432 2750-01	Control panel	Pupitre de commande	1,2	
3	1	432 2630-01	Instruction plate	Plaque instruction utilisation	3	Swedish
	1	432 2630-02	Instruction plate	Plaque instruction utilisation	3	English, Italian
	1	432 2630-03	Instruction plate	Plaque instruction utilisation	3	Japanese
	1	432 2630-04	Instruction plate	Plaque instruction utilisation	3	German
	1	432 2630-02	Instruction plate	Plaque instruction utilisation	3	English, Italian
	1	432 2630-06	Instruction plate	Plaque instruction utilisation	3	Danish
	1	432 2630-02	Instruction plate	Plaque instruction utilisation	3	English, Italian
	1	432 2630-06	Instruction plate	Plaque instruction utilisation	3	Danish
	1	432 2630-09	Instruction plate	Plaque instruction utilisation	3	Spanish
	1	432 2630-10	Instruction plate	Plaque instruction utilisation	3	Polish
4	1	432 2606-30	Type plate	Numéro série plaque	3	W3180M
	1	432 2606-54	Type plate	Numéro série plaque	3	SU640c
5	1	471 9628-32	Emergency stop	Arrêt d'urgence	1,2	
6	1	471 9628-33	Contact block	Bloc de connexion	1,2	
7	1	432 3182-61	Cable set	Jeu de câbles	3	-650/16408
	1	432 3192-61	Cable set	Jeu de câbles	3	650/16409-
8	1	432 3182-72	Cable set	Jeu de câbles	3	-650/16408
	1	432 3192-72	Cable set	Jeu de câbles	3	650/16409-
9	1	432 3182-78	Cable set	Jeu de câbles	3	-650/16408
	1	432 3192-78	Cable set	Jeu de câbles	3	650/16409-



SU640c,SU640s

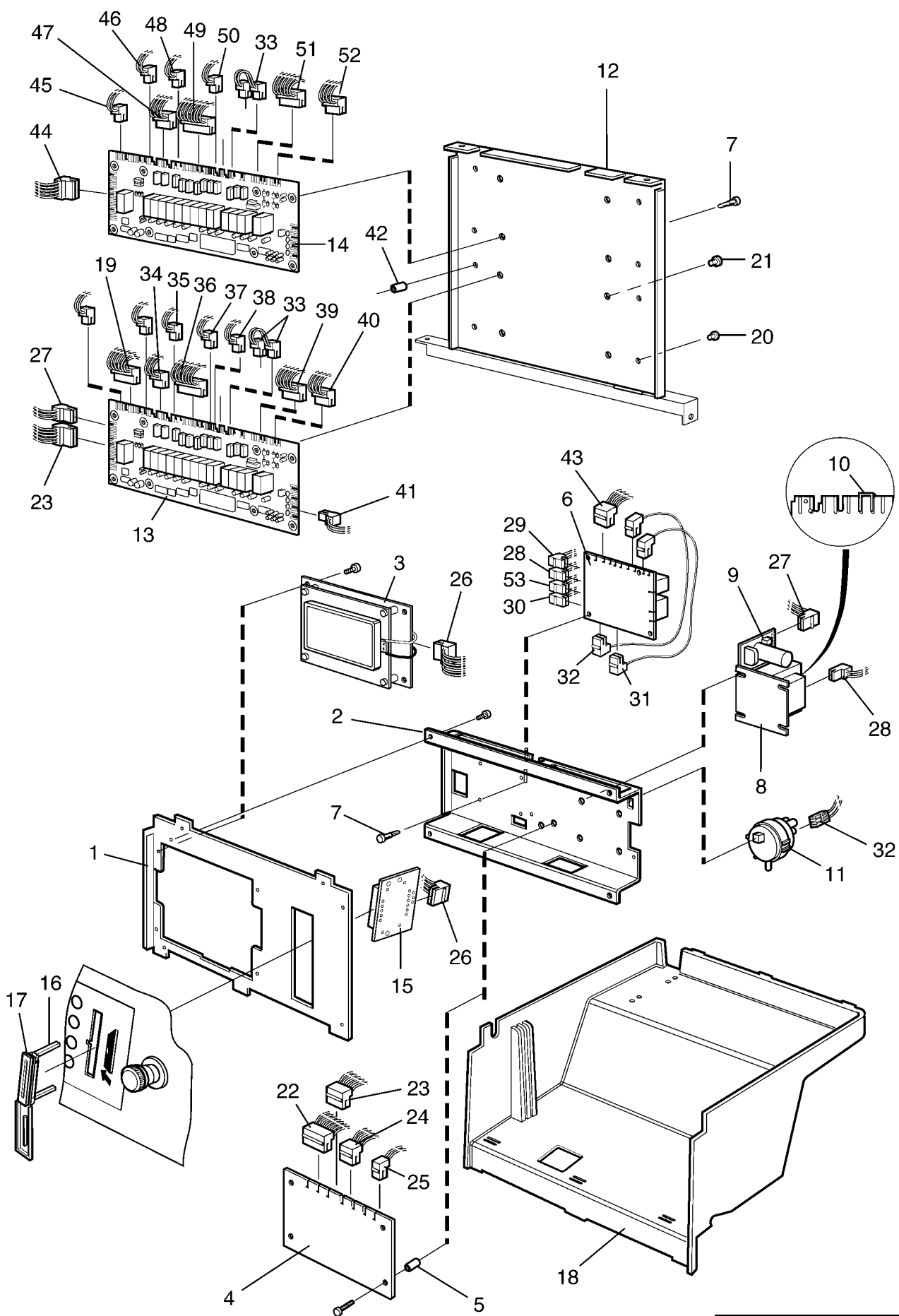
Electrical components Exacta

Illustration Issue Month Year
Schéma Issue Month Year

Composants électriques Exacta

102125/1 5 3 2005

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2167-01	Mounting plate	Plaque de montage	3	
2	1	471 8988-11	Printed circuit board	Circuit imprimé	1,2	
3	6	471 7958-02	Support	Support	3	
4	1	438 9555-11	Control unit	Organe de direction	1,2	230V -650/14354
	1	438 9555-12	Control unit	Organe de direction	1,2	120V -650/14354
	1	438 9564-01	Control unit	Organe de direction	1,2	230V 650/14355-
5	1	471 9558-12	Transformer	Transformateur	1	
6	1	472 9913-43	Clamp	Bride de fixation	3	Kit 25 pcs
7	1	471 8861-01	Level guard	Limiteur de niveau	1,2	
8	1	432 3910-01	Protective cover	Couvercle de protection	3	Rear
9	1	432 3909-01	Protective cover	Couvercle de protection	3	Front
10	4	432 3907-01	Grommet	Oeillet	3	
11	2	432 3908-01	Grommet	Oeillet	3	
12	1	432 3082-47	Cable set	Jeu de câbles	3	X90-X45 -650/16408
	1	432 3092-47	Cable set	Jeu de câbles	3	650/16409-
13	1	432 3082-58	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-58	Cable set	Jeu de câbles	3	650/16409-
14	1	432 3182-94	Cable set	Jeu de câbles	3	-650/16408
	1	432 3192-94	Cable set	Jeu de câbles	3	650/16409-
15	1	432 3087-05	Cable set	Jeu de câbles	3	-650/16408
	1	432 3097-05	Cable set	Jeu de câbles	3	650/16409-
16	1	432 3082-26	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-26	Cable set	Jeu de câbles	3	650/16409-
17	1	432 3082-42	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-42	Cable set	Jeu de câbles	3	650/16409-
18	1	432 3182-20	Cable set	Jeu de câbles	3	X94-X304 -650/16408
	1	432 3192-20	Cable set	Jeu de câbles	3	650/16409-
19	1	432 3082-51	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-51	Cable set	Jeu de câbles	3	650/16409-
20	1	432 3088-31	Cable set	Jeu de câbles	3	-650/16408
	1	432 3098-31	Cable set	Jeu de câbles	3	650/16409-
21	1	432 3087-31	Cable set	Ensemble de câbles	3	-650/16408
	1	432 3097-31	Cable set	Jeu de câbles	3	650/16409-
22	1	432 3084-41	Cable set	Jeu de câbles	3	-650/16408
	1	432 3094-41	Cable set	Jeu de câbles	3	650/16409-
23	1	432 3082-78	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-78	Cable set	Jeu de câbles	3	650/16409-
24	1	432 3082-19	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-19	Cable set	Jeu de câbles	3	650/16409-
25	1	432 3086-93	Cable set	Jeu de câbles	3	-650/16408
	1	432 3096-93	Cable set	Jeu de câbles	3	650/16409-
26	1	432 3082-89	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-89	Cable set	Jeu de câbles	3	650/16409-
27	1	432 3086-10	Cable set	Jeu de câbles	3	-650/12499
	1	432 3096-10	Cable set	Jeu de câbles	3	650/16409-
28						Not used
29	-					Not used



Issue	Month	Year
04	12	04

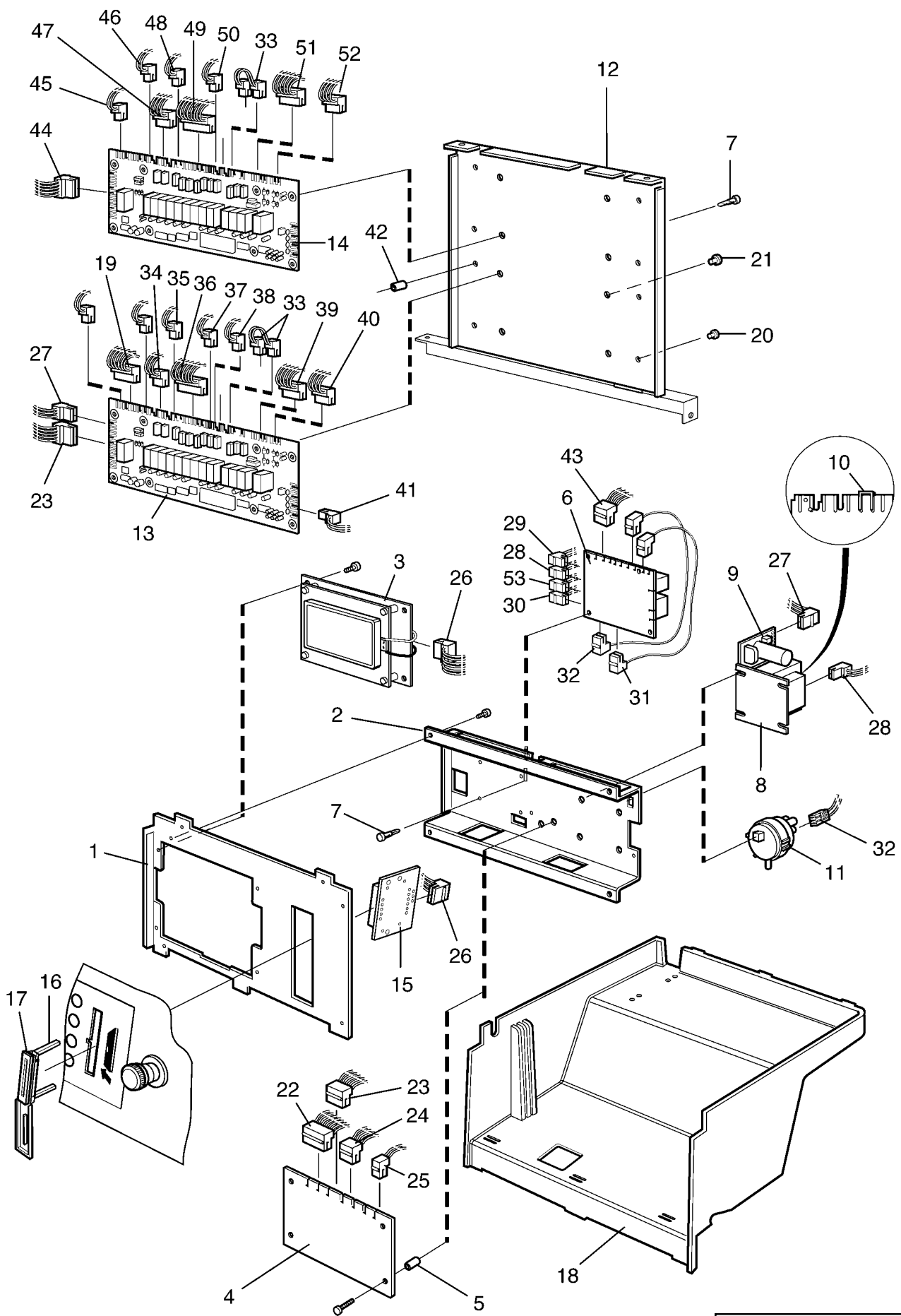
SU640c,SU640s

Electrical components Clarus

Composants électriques Clarus

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101765/4	14	2	2008

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2159-01	Mounting plate	Plaque de montage	3	
2	1	432 2160-01	Mounting plate	Plaque de montage	3	
3	1	471 8997-03	Display	Affichage	1,2	
4	1	471 8993-01	Printed circuit board	Carte circuit	1,2	Not configurated
	1	438 7168-01	Printed circuit board	Carte circuit	1,2	7G02, HW, 1 I/O-card USA -650/14354
	1	438 7168-02	Printed circuit board	Carte circuit	1,2	7G03, 1 I/O-card Japanese -650/14354
	1	438 7168-03	Printed circuit board	Carte circuit	1,2	7G03, HW, 1 I/O-card Japanese -650/14354
	1	438 7168-31	Printed circuit board	Carte circuit	1,2	7G03, 1 I/O-card Japanese 650/14355-
	1	438 7168-04	Printed circuit board	Carte circuit	1,2	7G01, 1 I/O-card Italian -650/14354
	1	438 7168-07	Printed circuit board	Carte circuit	1,2	7G02, 1 I/O-card NON- HEATING,USA -650/14354
	1	438 7168-30	Printed circuit board	Carte circuit	1,2	7G02, HW, 1 I/O-card NON- HEATING,USA 650/14355-
	1	438 7168-33	Printed circuit board	Carte circuit	1,2	7G01 1 I/O-card NON- HEATING,USA 650/14355-
	1	438 7168-05	Printed circuit board	Carte circuit	1,2	7W02, 2 I/O-cards NON- HEATING,USA -650/14354
	1	438 7168-36	Printed circuit board	Carte circuit	1,2	7W02 2 I/O-card HW NON- HEATING,USA 650/14355-
	1	438 7168-39	Printed circuit board	Carte circuit	1,2	7W02, EL/Steam, 2-I/O-cards NON-HEATING,USA
	1	438 7168-06	Printed circuit board	Carte circuit	1,2	7G01, 1 I/O-card German -650/14354
	1	438 7168-32	Printed circuit board	Carte circuit	1,2	7G01, 1 I/O-card German 650/14355-
	1	438 7168-35	Printed circuit board	Carte circuit	1,2	7G01 1 I/O-card Finnish 650/14355-
	1	438 7168-34	Printed circuit board	Carte circuit	1,2	7G01 1 I/O-card Polish 650/14355-
	1	438 7168-37	Printed circuit board	Carte circuit	1,2	7G02 1 I/O-card GB English 650/14355-
	1	438 7168-38	Printed circuit board	Carte circuit	1,2	7G01, 1 I/O-card English 650/14355-
5	4	438 0299-01	Spacer	Entretoise	3	
6	1	438 9555-11	Control unit	Organe de direction	1,2	230V -650/14354
	1	438 9555-12	Control unit	Organe de direction	1,2	120V -650/14354
	1	438 9564-01	Control unit	Organe de direction	1,2	230V 650/12500-
7	Rq	471 7958-02	Support	Support	3	
8	1	471 8792-01	Transformer	Transformateur	3	
9	1	471 8750-11	•Fuse	•Porte-fusible	1,2	1,25A
10	1	472 9913-43	Clamp	Bride de fixation	3	Kit 25 pcs
11	1	471 8861-01	Level guard	Limiteur de niveau	1,2	
12	1	432 2161-01	Cover	Couvercle	3	
13	1	471 8995-11	Printed circuit board	Carte circuit	1,2	I/O-card
14	1	471 8995-12	Printed circuit board	Carte circuit	1,2	I/O-card
15	1	471 8793-01	Card reader	Lecteur de carte	1	
16	1	432 0150-01	Bracket	Pièce de retenue	3	
17	1	432 0149-01	Rubber cap	Capuchon caoutchouc	3	
18	1	432 2162-01	Protective cover	Couvercle de protection	3	
19	1	432 3086-92	Cable set	Jeu de câbles	3	
20	4		Plug	Fiche	3	Ø3,5
21	4		Plug	Bonde	3	Ø6,5
22	1	432 3087-92	Cable set	Jeu de câbles	3	-650/16408
	1	432 3097-92	Cable set	Jeu de câbles	3	650/16409-



Issue	Month	Year
04	12	04

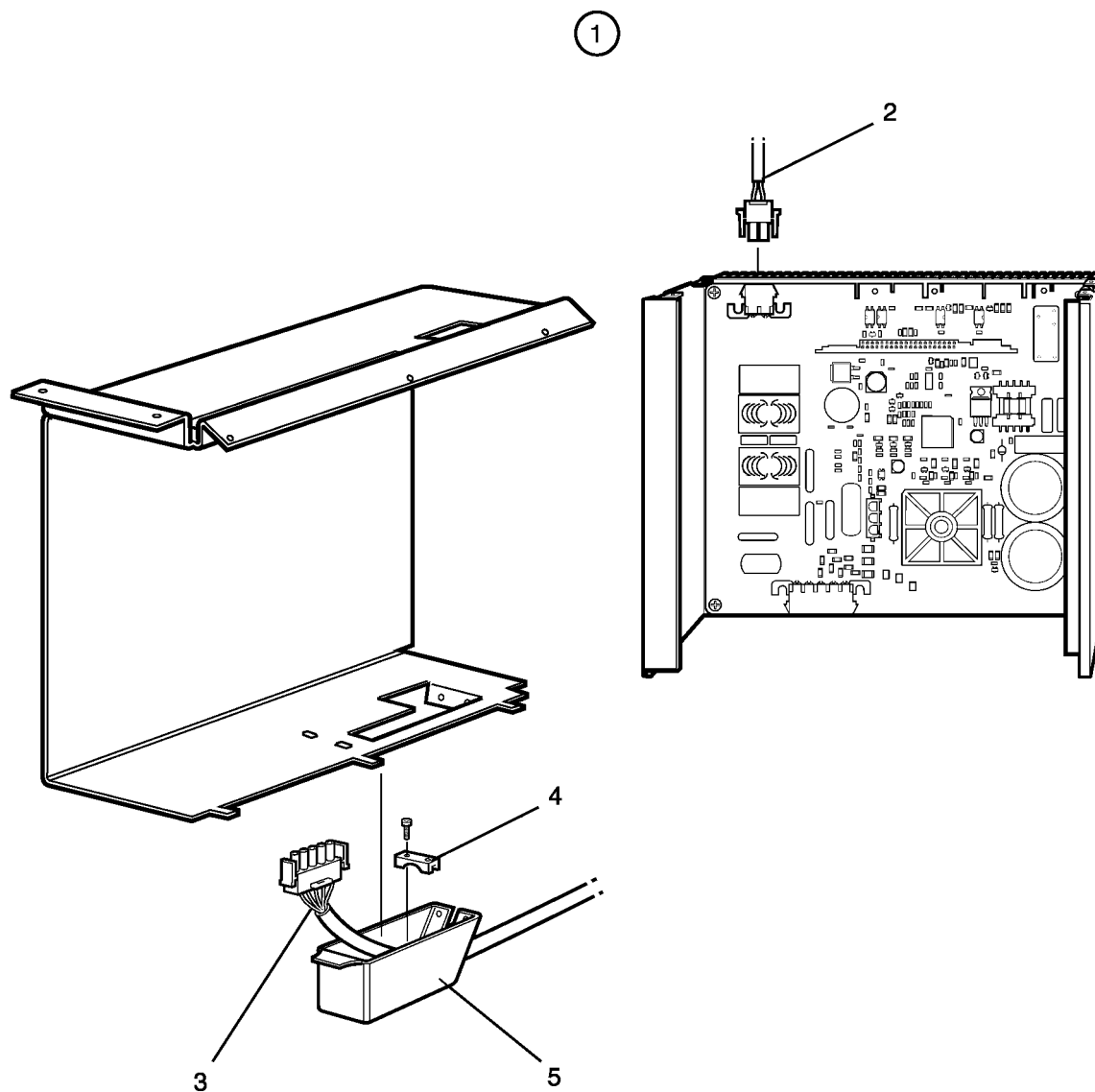
SU640c,SU640s

Electrical components Clarus

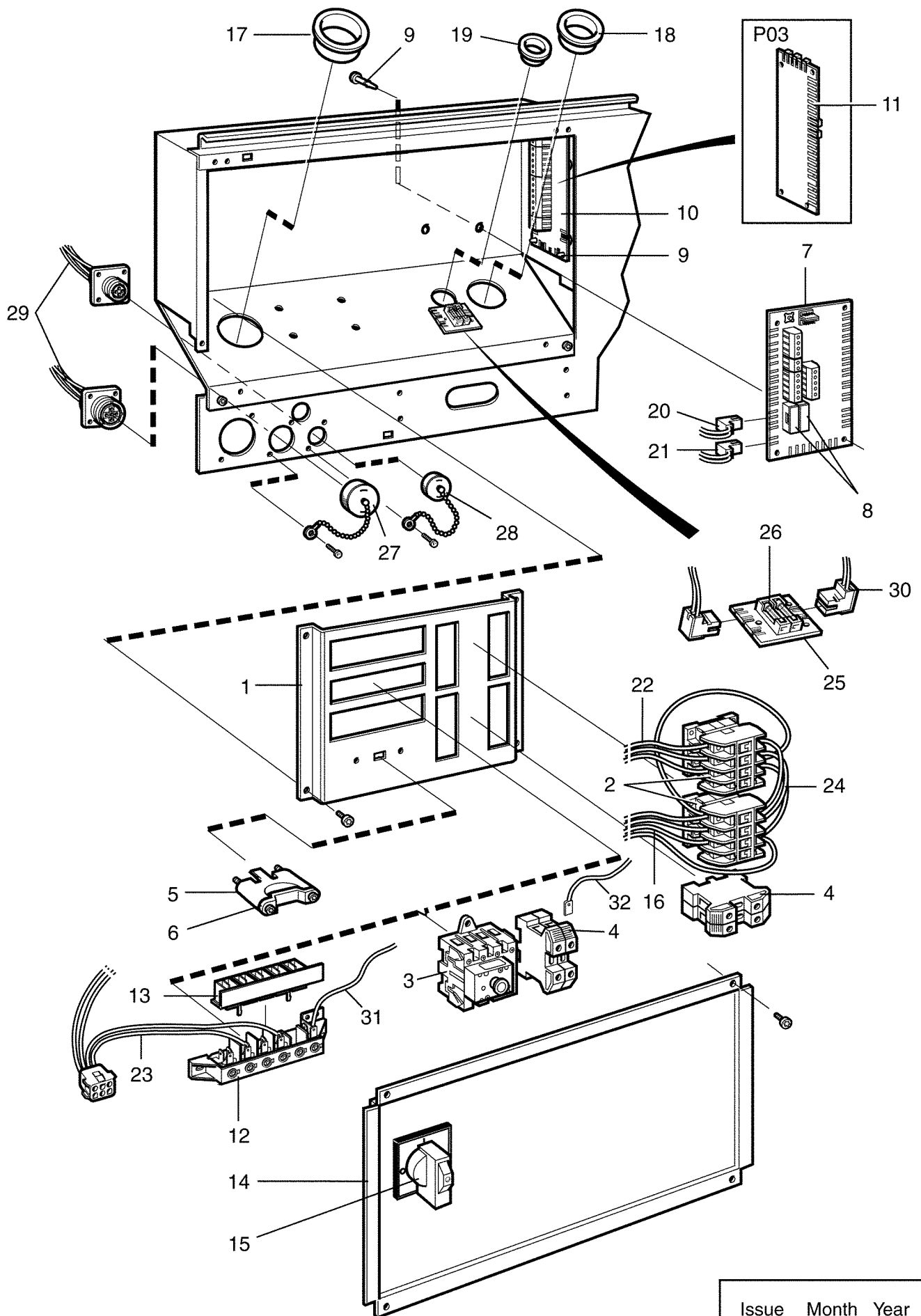
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101765/4	14	2	2008

Composants électriques Clarus

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
23	1	432 3085-15	Cable set	Jeu de câbles	3	-650/16408
	1	432 3095-15	Cable set	Jeu de câbles	3	650/16409-
24	1	432 3084-40	Cable set	Jeu de câbles	3	A1X4-X301
25	1	432 3082-77	Cable set	Jeu de câbles	3	A1X1-Temp. sensor
26	1	432 2981-01	Cable set	Jeu de câbles	3	
27	1	432 3087-75	Cable set	Jeu de câbles	3	A11X3-X172
28	1	432 3082-41	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-41	Cable set	Jeu de câbles	3	650/16409-
29	1	432 3082-59	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-59	Cable set	Jeu de câbles	3	650/16409-
30	1	432 3082-48	Cable set	Jeu de câbles	3	X90-X45
31	1	432 3082-21	Cable set	Jeu de câbles	3	X94-X304
32	1	432 3182-93	Cable set	Jeu de câbles	3	X93
33	1	432 3082-56	Cable set	Jeu de câbles	3	-650/16408
	1	432 3092-56	Cable set	Jeu de câbles	3	650/16409-
34	1	432 3083-30	Cable set	Jeu de câbles	3	A11X7-X49 -650/16408
	1	432 3093-30	Cable set	Jeu de câbles	3	650/16409-
35	1	432 3082-15	Cable set	Jeu de câbles	3	A11X8-X47 -650/16408
	1	432 3092-15	Cable set	Jeu de câbles	3	650/16409-
36	1	432 3087-20	Cable set	Jeu de câbles	3	A11X9-X48 -650/16408
	1	432 3097-20	Cable set	Jeu de câbles	3	650/16409-
37	1	432 3082-49	Cable set	Jeu de câbles	3	A11X10-X302
38	1	432 3082-43	Cable set	Jeu de câbles	3	A11X11-X42 -650/16408
	1	432 3092-43	Cable set	Jeu de câbles	3	650/16409-
39	1	432 3085-25	Cable set	Jeu de câbles	3	A11X14-X43 -650/16408
	1	432 3095-25	Cable set	Jeu de câbles	3	650/16409-
40	1	432 3084-16	Cable set	Jeu de câbles	3	A11X15-X41 -650/16408
	1	432 3094-16	Cable set	Jeu de câbles	3	650/16409-
41	1	432 3082-18	Cable set	Jeu de câbles	3	A11X16:3-X40
42	4	438 0299-01	Spacer	Entretoise	3	
43	1	432 3082-90	Cable set	Jeu de câbles	3	X96
44	1	432 3085-04	Cable set	Jeu de câbles	3	-650/16408
	1	432 3095-04	Cable set	Jeu de câbles	3	650/16409-
45	1	432 3082-16	Cable set	Jeu de câbles	3	A12X4-X63 -650/16408
	1	432 3092-16	Cable set	Jeu de câbles	3	650/16409-
46	1	432 3082-50	Cable set	Jeu de câbles	3	A12X6-X69 -650/16408
	1	432 3092-50	Cable set	Jeu de câbles	3	650/16409-
47	1	432 3083-32	Cable set	Jeu de câbles	3	A12X7-X66 -650/16408
	1	432 3093-32	Cable set	Jeu de câbles	3	650/16409-
48	1	432 3082-17	Cable set	Jeu de câbles	3	A12X8-X65 -650/16408
	1	432 3092-17	Cable set	Jeu de câbles	3	650/16409-
49	1	432 3088-32	Cable set	Jeu de câbles	3	A12X9-X62 -650/16408
	1	432 3098-32	Cable set	Jeu de câbles	3	650/16409-
50	1	432 3182-02	Cable set	Jeu de câbles	3	-650/16408
	1	432 3192-02	Cable set	Jeu de câbles	3	650/16409-
51	1	432 3085-27	Cable set	Jeu de câbles	3	A12X14-X61 -650/16408
	1	432 3095-27	Cable set	Jeu de câbles	3	650/16409-
52	1	432 3084-25	Cable set	Jeu de câbles	3	A12X15-X60 -650/16408
	1	432 3094-25	Cable set	Jeu de câbles	3	650/16409-
53	1	432 3092-70	Cable set	Jeu de câbles	3	



SU640c,SU640s					Illustration	Issue	Month	Year
Motor control					Schéma	Issue	Month	Year
Contrôle du moteur					101766/1	6	10	2009
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques		
* 1	1	472 9930-12	Motor control	Contrôle du moteur	1	CONVERSION KIT -650/14354		
*	1		•Motor control	•Contrôle du moteur		200-240V Complete		
*	1		•Motor	•Moteur		Complete		
*	1		•Control unit	•Organe de direction		230V		
*	1	472 9929-19	Motor control	Contrôle du moteur	1	200-240V Complete		
2	1	432 2960-01	Cable set	Jeu de câbles	3	650/14355-		
	1	432 2960-04	Cable set	Jeu de câbles	3	Main switch -650/14354		
*	1	413 2918-03	•Cable set	•Jeu de câbles	3	1AC Terminal block		
	1	413 2918-04	•Cable set	•Jeu de câbles	3	-650/14354		
	1	413 2918-07	•Cable set	•Jeu de câbles	3	2-pole 650/14355-		
3	1		Cable set	Jeu de câbles	3	2-pole Trafo 650/14355-		
4	1	438 9799-02	Clamp	Attache	3	2-pole Japan 650/14355-		
5	1	438 9799-01	Cover	Couvercle	3	See motor		



Issue	Month	Year
01	12	01

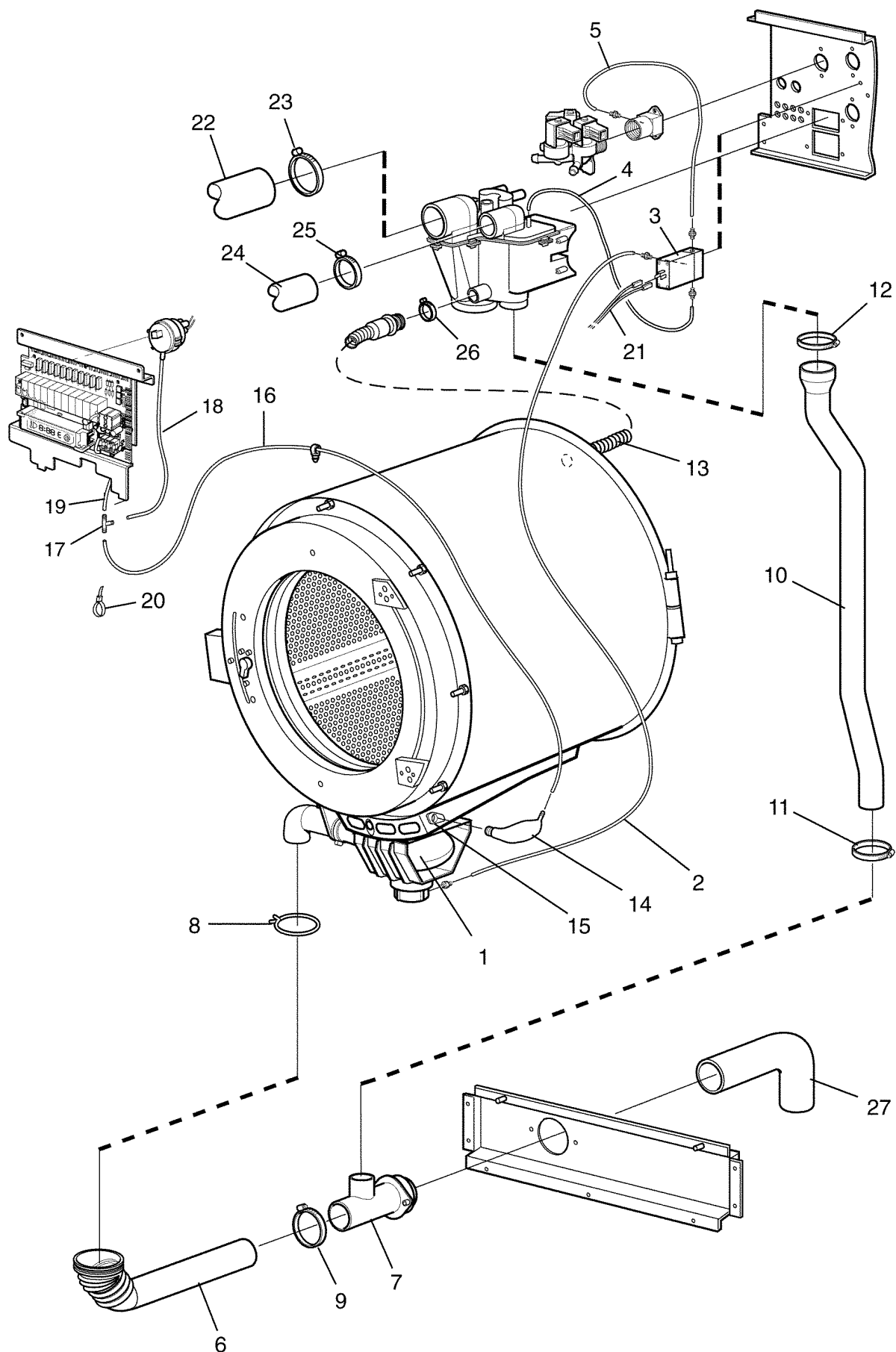
SU640c,SU640s

Electric components connection

Composants électriques raccordement électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
102121/1	6	2	2006

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2154-01	Mounting plate	Plaque de montage	3	
2	Rq	471 9635-11	Contactor	Relais	1,2	50Hz
	Rq	471 9635-10	Contactor	Relais	1,2	60Hz
3	1	438 9678-11	Main switch	Main switch	1	4-pole, 30A
	1	438 9678-02	Main switch	Main switch	1	3-pole, 40A
	1	438 9678-14	Main switch	Main switch	1	4-pole, 70A
4	2	471 8767-01	Block	Cale	3	SL10
5	1	471 7859-12	Clamp	Attache	3	Lower part
6	1	471 7859-16	Clamp	Attache	3	Upper part
7	1	438 8785-02	Printed circuit board	Carte circuit	1,2	Exacta
	1	438 8786-02	Printed circuit board	Carte circuit	1,2	Clarus
8	2	471 8750-11	•Fuse	•Porte-fusible	1,2	1,25A
9	Rq	471 7958-02	Support	Support	3	
10	1	438 8787-01	Printed circuit board	Carte circuit	1,2	Clarus
11	-					Not used
12	1	471 8759-01	Block	Cale	3	
13	1	471 8759-51	Cover	Couvercle	3	
	1	471 9573-02	Rectifier	Redresseur	1,2	
14	1	432 2156-11	Cover	Couvercle	3	With hole
	1	432 2156-12	Cover	Couvercle	3	Without hole
15	1	471 9678-94	Knob	Bouton de porte	1	
16	3	432 2954-11	Cable set	Jeu de câbles	3	400V
	3	432 2954-13	Cable set	Jeu de câbles	3	
17	1	762 1215-10	Grommet	Oeillet	3	Ø48/35mm
18	1	762 1215-10	Grommet	Oeillet	3	Ø48/35mm
19	1	762 1182-10	Grommet	Oeillet	3	Ø22,2MM
20	1	432 3082-86	Cable set	Jeu de câbles	3	X44-L1, N/L2 -650/16408
	1	432 3092-86	Cable set	Jeu de câbles	3	650/16409-
21	1	432 3182-52	Cable set	Jeu de câbles	3	X46 -650/16408
	1	432 3192-52	Cable set	Jeu de câbles	3	650/16409-
22	3	432 2954-01	Cable set	Jeu de câbles	3	400V
	3	432 2954-03	Cable set	Jeu de câbles	3	
23	1	432 2986-01	Cable set	Jeu de câbles	3	-650/16408
	1	432 3106-01	Cable set	Jeu de câbles	3	650/16409-
24	2	432 2984-01	Cable set	Jeu de câbles	3	
25	1	438 8797-01	Printed circuit board	Carte circuit	1,2	
26	2	471 8750-11	•Fuse	•Porte-fusible	1,2	1,25A
27	1	438 7950-02	Cover washer	Rondelle protection	3	14-pole
28	1	438 7950-01	Cover washer	Rondelle protection	3	4-pole
29	1	432 2945-01	Cable set	Jeu de câbles	3	-650/16408
	1	432 3045-01	Cable set	Jeu de câbles	3	650/16409-
30	1	432 3082-25	Cable set	Jeu de câbles	3	X44-X144 -650/16408
	1	432 3092-25	Cable set	Jeu de câbles	3	650/16409-
31	-					Not used
32	-					Not used

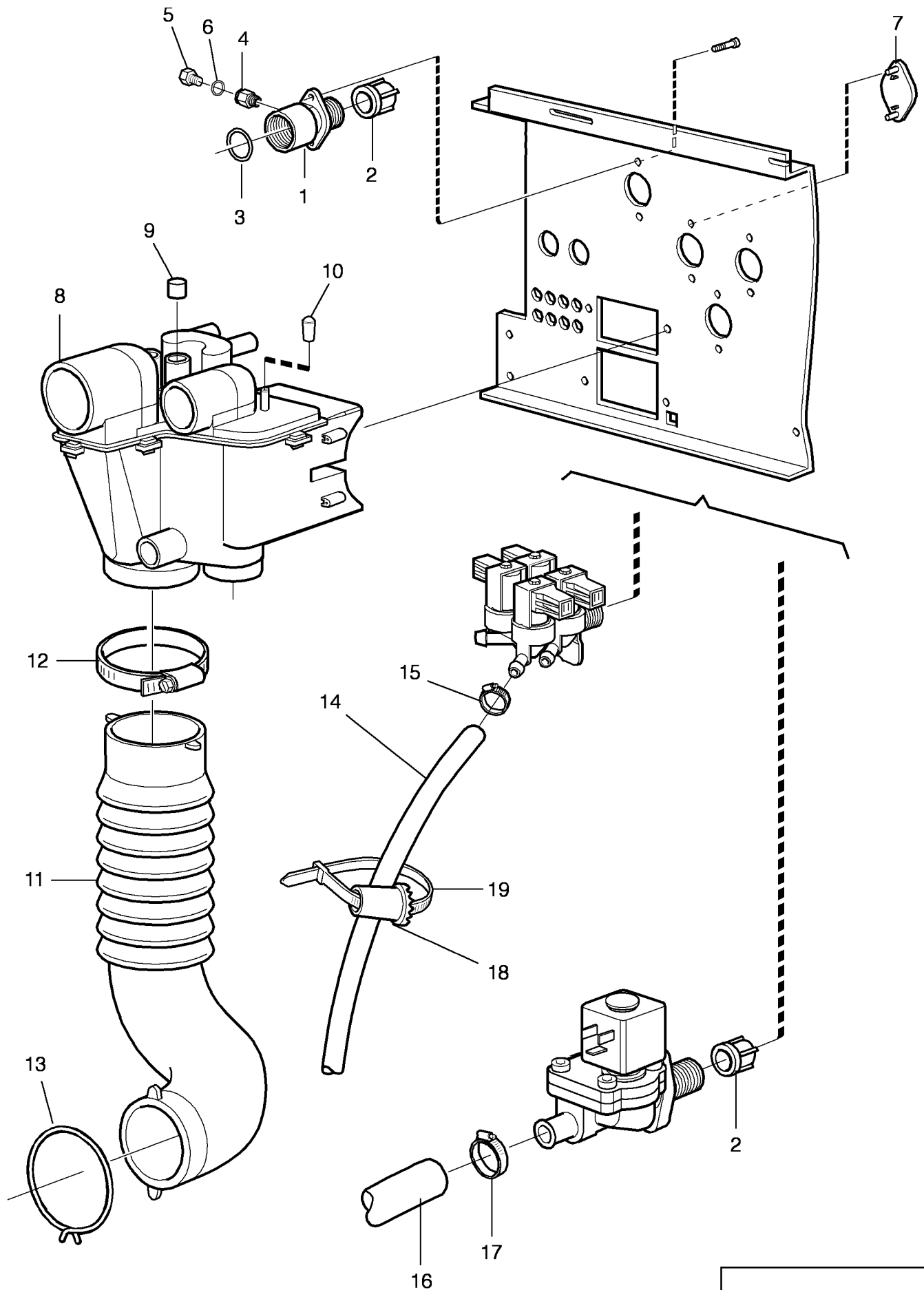


Issue	Month	Year
03	12	02

SU640c,SU640s**Drain valve and hoses****Purgeur et flexible**

Illustration Schéma	Issue Issue	Month Month	Year Year
101946/3	8	2	2006

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2502-01	Drain valve	Vanne de vidange		See illustr. 101772, 101924
2	1	471 8139-15	Hose	Flexible	1	L=2100
3	1	471 8243-04	Solenoid valve	Electrovanne	1,2	230V 50Hz -650/8829
	1	471 8243-05	Solenoid valve	Electrovanne	1,2	208-240V 60Hz -650/8829
	1	471 8243-07	Solenoid valve	Electrovanne	1,2	230V 50Hz 650/8830-
	1	471 8243-08	Solenoid valve	Electrovanne	1,2	208-240V 60Hz 650/8830-
	1	471 8243-10	Solenoid valve	Electrovanne	1,2	230V 50/60Hz Japan 650/8830-
4	1	471 8139-01	Hose	Flexible	1	L=330 -650/8829
	1	438 8102-06	Hose	Flexible	1	L=330 650/8830-
5	1	471 8139-01	Hose	Flexible	1	L=330
6	1	432 2519-02	Hose	Flexible	1	
7	1	432 2511-01	Drain pipe connection	Raccord de vidange	3	
8	1	736 2846-51	Hose clamp	Attache flexible	3	Ø73-83
9	1	736 2846-51	Hose clamp	Attache flexible	3	Ø73-83
10	1	432 2521-03	Hose	Flexible	1	
11	1	736 2837-51	Hose clamp	Attache flexible	3	Ø48-54
12	1	736 2837-51	Hose clamp	Attache flexible	3	Ø48-54
13	1	432 2508-02	Hose	Flexible	1	
14	1	432 2507-01	Air tube	Chambre de compression	1	
15	1	432 2506-01	Connection	Connexion	3	
16	1	471 2436-08	Hose	Flexible	1	L=1150
17	1	471 2265-69	T-pipe	Tube en T	3	
18	1	471 2442-42	Hose	Flexible	1,2	L=120 Clarus
	1	471 2449-95	Hose	Flexible	1	L=100 Exacta
19	1	471 2464-18	Hose	Flexible	1	L=280 Clarus
	1	471 8118-02	Hose	Flexible	1	L=60 Exacta
20	1	471 7873-02	Cable tie	Collier de serrage	3	
21	1	432 3182-41	Cable set	Jeu de câbles	3	X50
22	1	471 8128-61	Hose	Flexible	1	
23	2	736 2840-51	Hose clamp	Attache flexible	3	Ø50-63
24	1	471 8124-04	Hose	Flexible	1	
25	2	736 2831-51	Hose clamp	Attache flexible	3	Ø36-42
26	1	736 2825-51	Hose clamp	Attache flexible	3	Ø32
27	1	471 4835-01	Drain hose	Flexible de vidange	1	Ø75



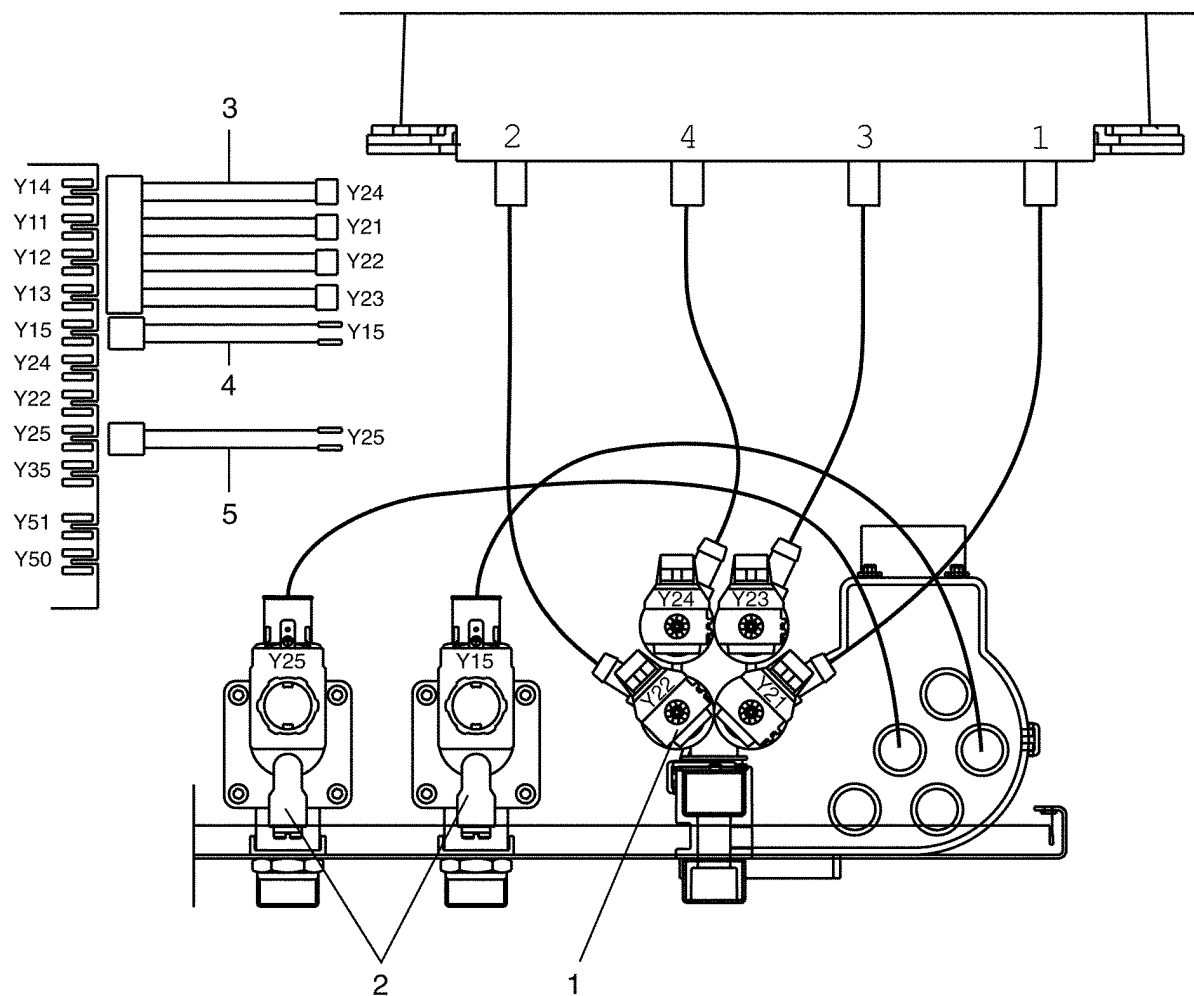
SU640c,SU640s

Water connections

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101790/3	5	2	2008

Raccords d'eau

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	438 0056-03	Nipple	Raccord	3	Black, 3/4"
	1	438 0056-04	Nipple	Raccord	3	White, 3/4", USA
2	Rq	471 8693-21	Filter	Filtre	3	
3	1	471 8199-01	Gasket	Joint	3	
4	1	471 8688-13	Nipple	Raccord	3	1/8"
5	1	741 5109-25	Plug	Fiche	3	El-drain
6	1	740 4206-00	O-ring	Joint torique	3	El-drain
7	Rq	472 6761-01	Cover washer	Rondelle protection	3	
8	1	432 2301-01	Siphon breaker	Rupteur de siphon	3	
9	Rq	471 8175-01	Plug	Fiche	3	
10	1	471 8644-02	Plug	Fiche	3	El-drain
11	1	432 2306-01	Hose	Flexible	1	
12	1	736 2846-51	Hose clamp	Attache flexible	3	Ø73-83
13	1	471 7871-07	Hose clamp	Attache flexible	3	
14	Rq	877 5211-08	Hose	Flexible	1	Per 1 m
15	Rq	736 2816-51	Hose clamp	Attache flexible	3	Ø13-19
16	Rq	432 2308-01	Hose	Flexible	1	
17	Rq	736 2825-51	Hose clamp	Attache flexible	3	Ø32
18	1	471 4792-01	Tool	Outil	3	
19	1	762 9102-05	Cable tie	Collier de serrage	3	



Issue	Month	Year
01	03	00

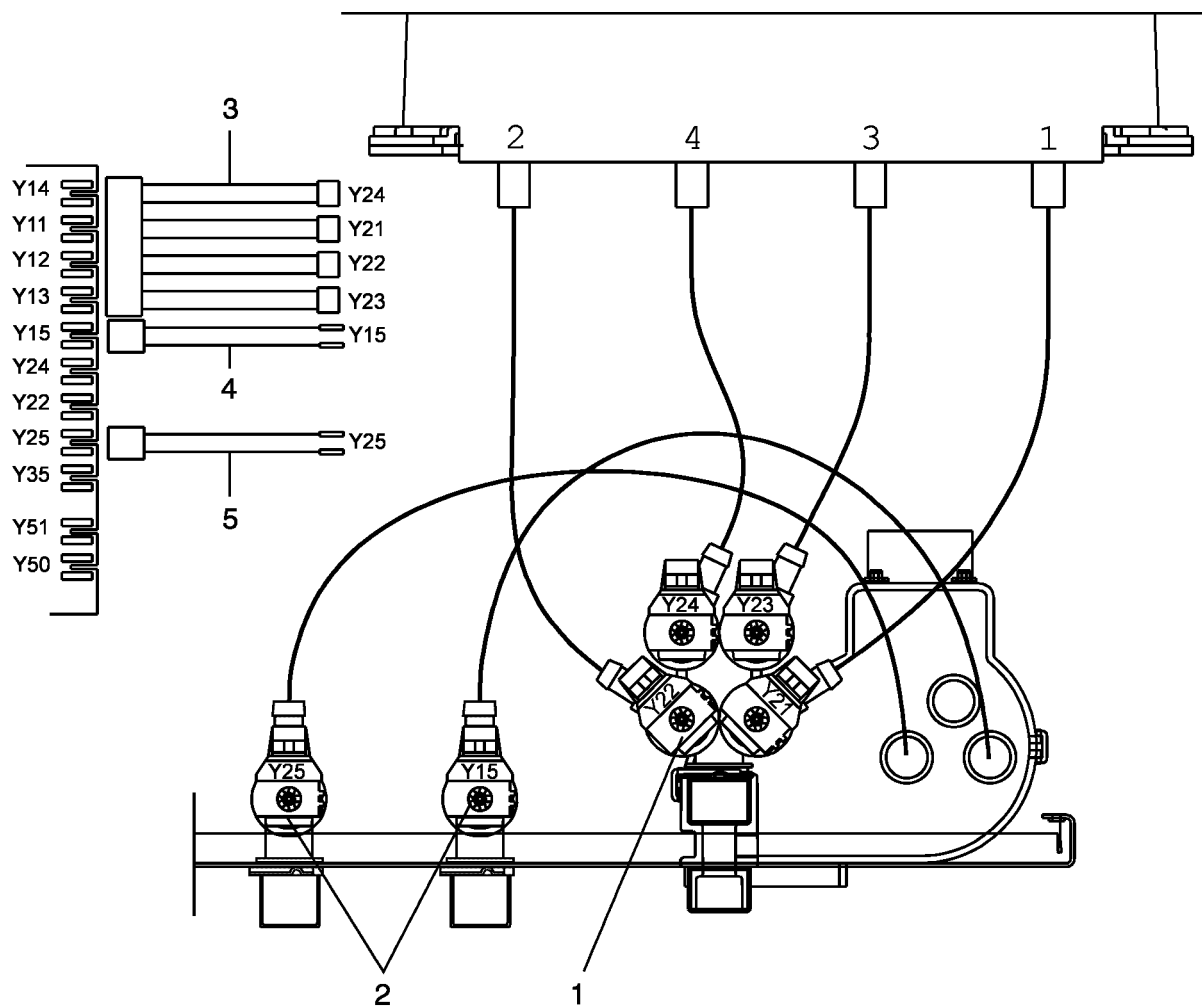
SU640c,SU640s

Inlet valves and cable set

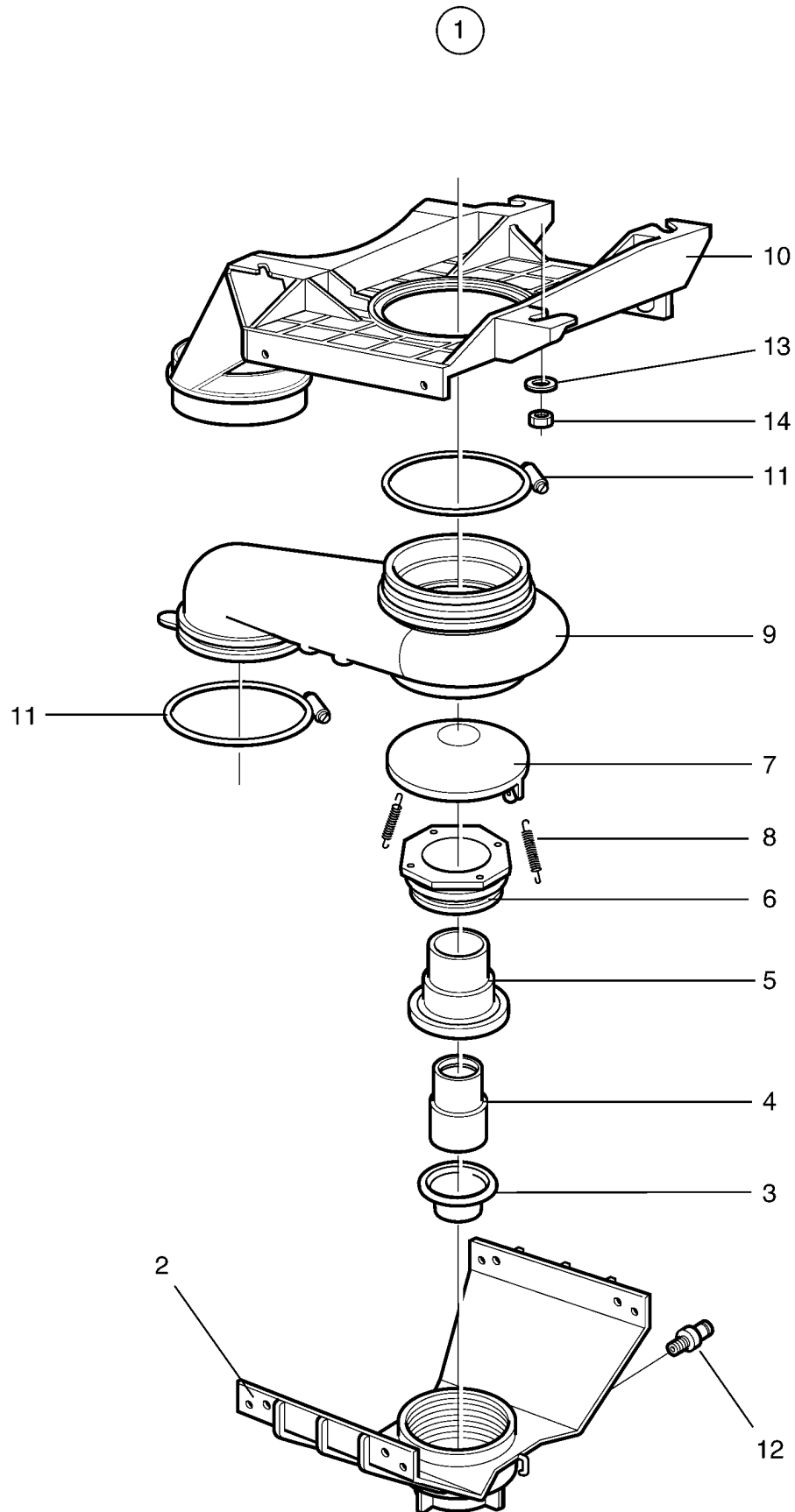
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101792/1	6	11	2009

Inlet valves and cable set

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 8240-63	Valve	Electrovanne	1,2	4-way, 208-240V 50/60Hz, BSP
	1	471 8240-69	Valve	Electrovanne	1,2	4-way, 208-240V 50/60Hz, NH USA USA
	1	471 6860-18	•Coil	•Bobine	1,2	208-240V Green
	1	471 6860-19	•Coil	•Bobine	1,2	208-240V Orange
	1	471 6860-20	•Coil	•Bobine	1,2	208-240V White
2	1	471 8240-91	•Coil	•Bobine	1,2	208-240V Grey
	2	471 8210-70	Valve	Electrovanne	1,2	208-240V 50/60Hz, BSP
	2	471 8210-79	•Coil	•Bobine	1,2	50/60 Hz
	2	471 8210-71	Valve	Electrovanne	1,2	208-240V 60Hz, NH USA USA
	2	471 8210-78	•Coil	•Bobine	1,2	60Hz
3 *	1	432 3088-51	Cable set	Jeu de câbles	3	X53:D- -650/16408
	1	432 3098-53	Cable set	Jeu de câbles	3	650/16409-
4	1	432 3182-46	Cable set	Jeu de câbles	3	X53:C- -650/16408
	1	432 3192-46	Cable set	Jeu de câbles	3	650/16409-
5	1	432 3182-45	Cable set	Jeu de câbles	3	X53:A- -650/16408
	1	432 3192-45	Cable set	Jeu de câbles	3	650/16409-



SU640c,SU640s							Illustration	Issue	Month	Year
Inlet valves and cable set							Schéma	Issue	Month	Year
Inlet valves and cable set							102356/1	1	11	2009
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques				
1	1	471 8240-63	Valve	Electrovanne	1,2	4-way, 208-240V 50/60Hz, BSP				
	1	471 8240-69	Valve	Electrovanne	1,2	4-way, 208-240V 50/60Hz, NH USA				
2	2	471 8234-52	Valve	Electrovanne	1,2	1-way, 208-240V 50/60Hz, BSP				
	2	471 8234-64	Valve	Electrovanne	1,2	1-way, 208-240V 50/60Hz, NH USA				
3	1	432 3098-53	Cable set	Jeu de câbles	3					
4	1	432 3192-46	Cable set	Jeu de câbles	3					
5	1	432 3192-45	Cable set	Jeu de câbles	3					



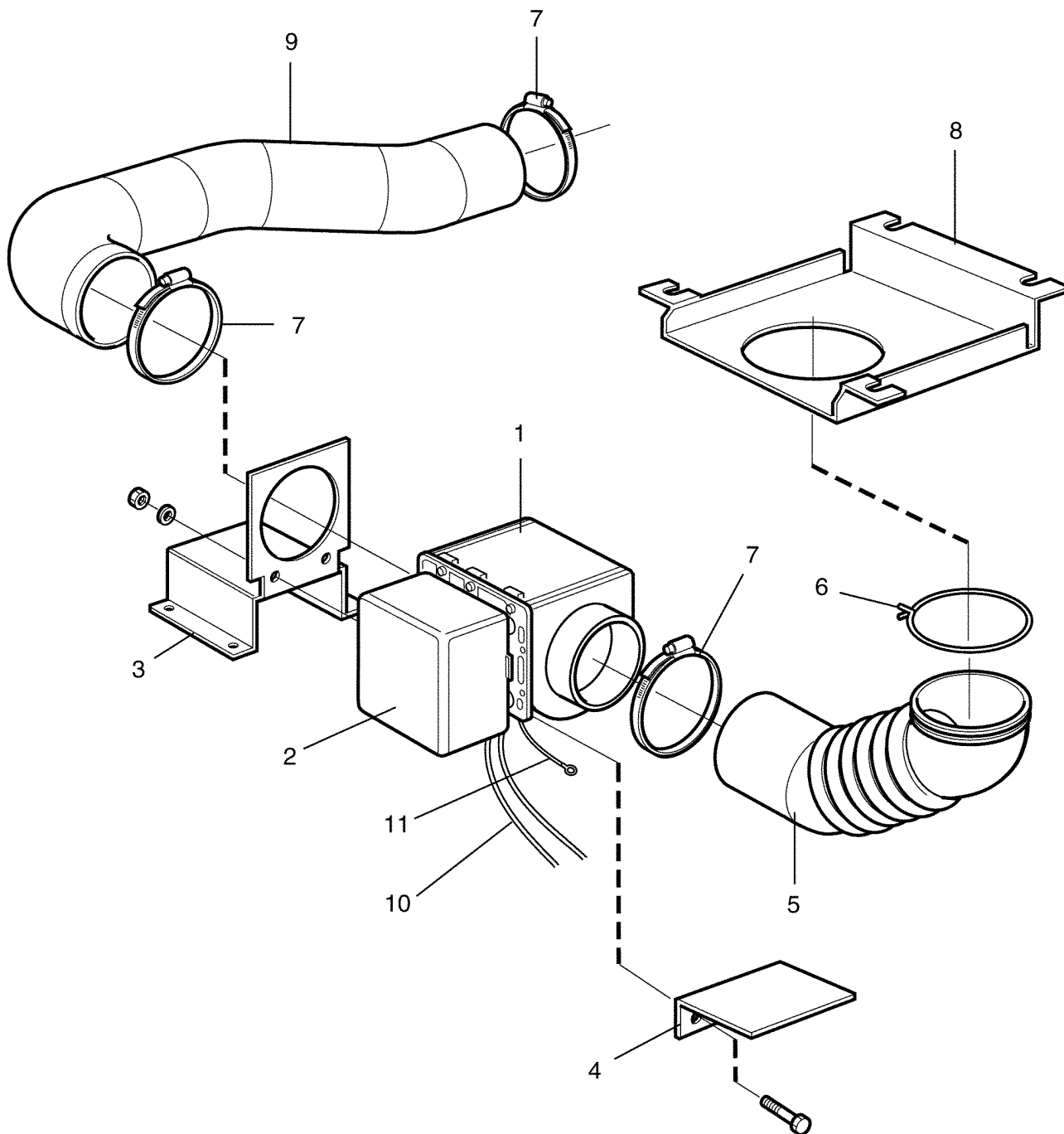
SU640c,SU640s

Drain valve

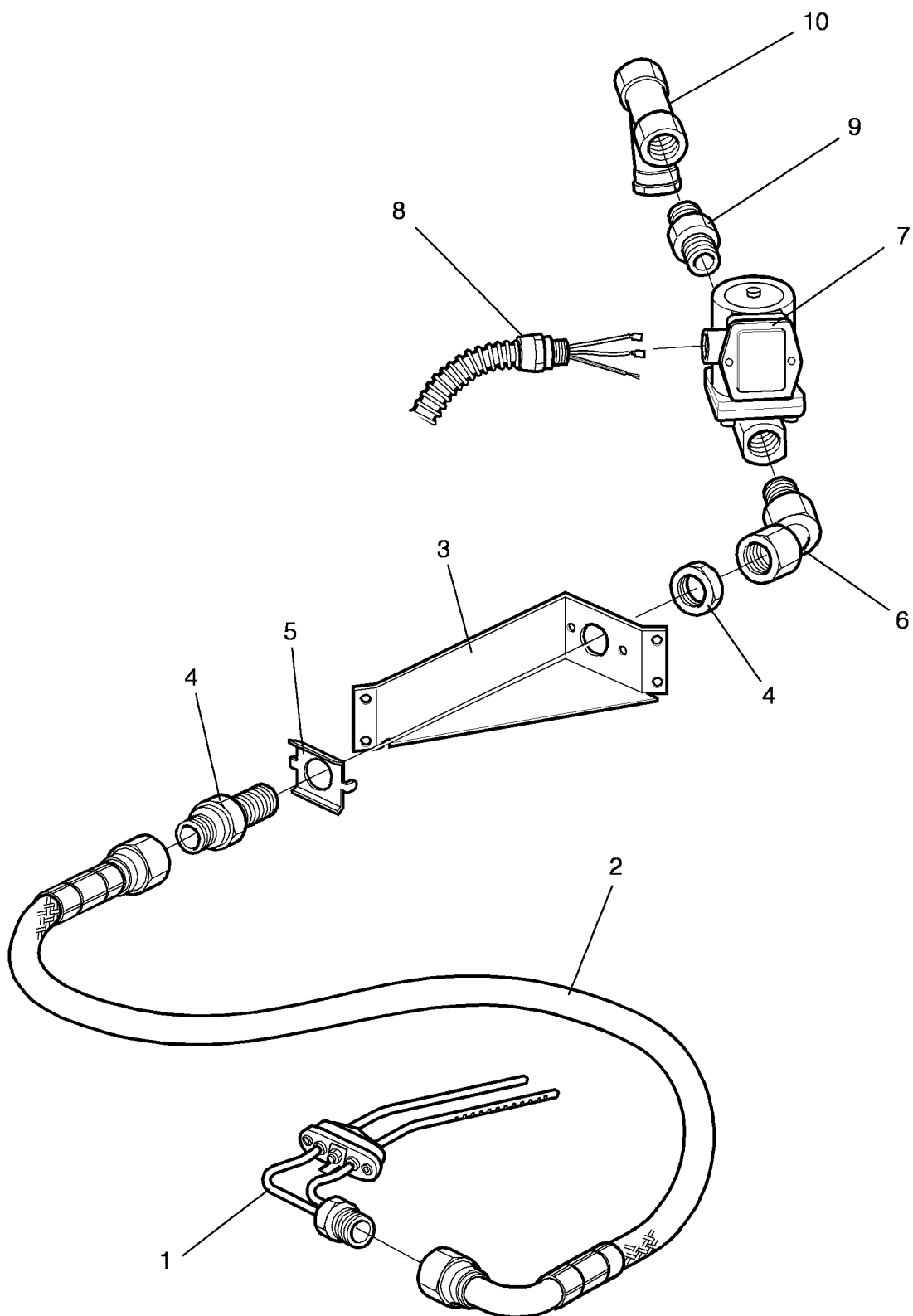
Vanne de vidange

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101772/4	4	11	2008

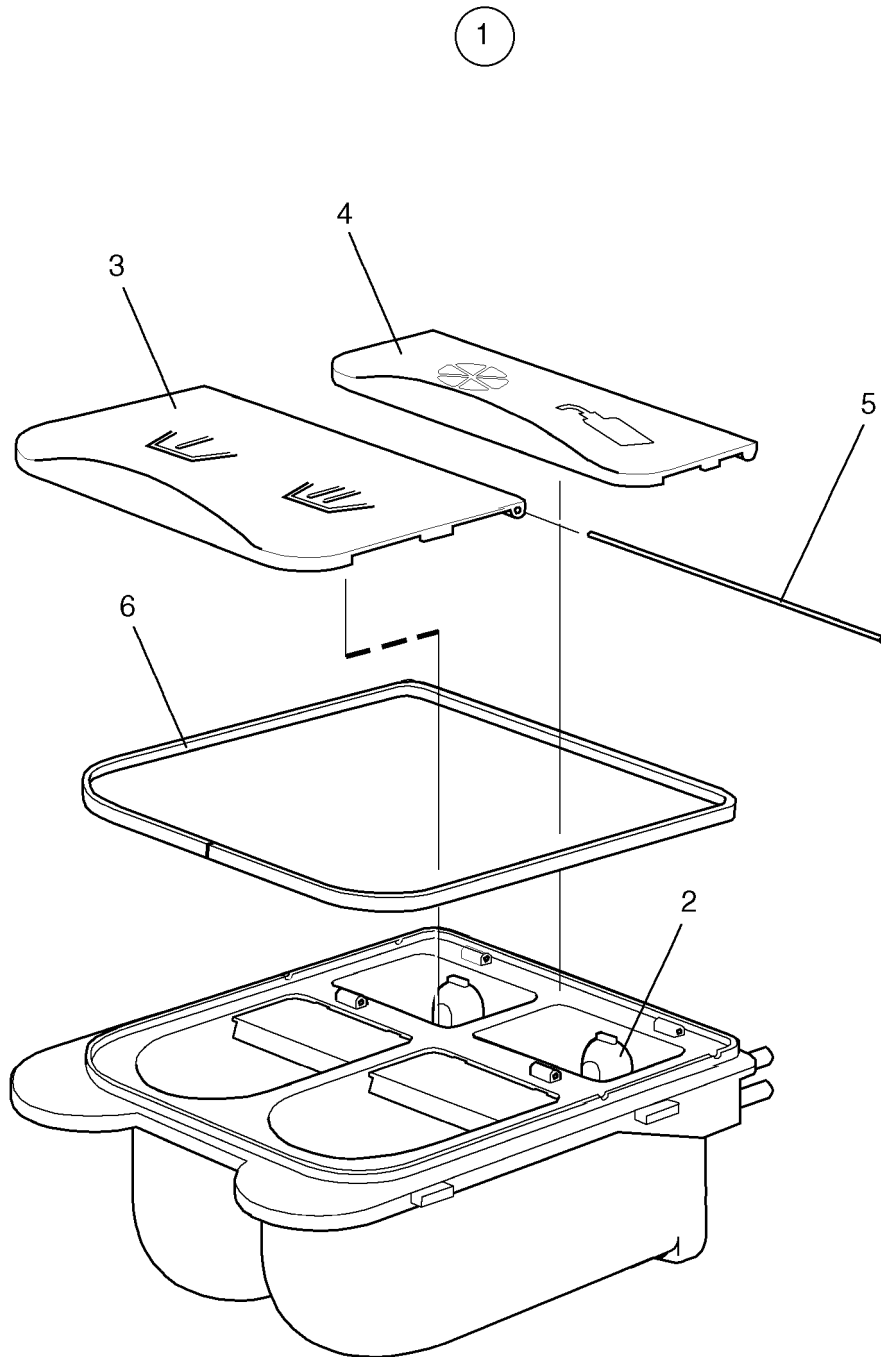
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2502-01	Drain valve	Vanne de vidange	1,2	
2	1	438 0051-01	•Lower frame	•Châssis inférieur	3	
3	1	471 8195-01	•Diaphragm	•Diaphragme	1,2	
4	1	438 0054-01	•Piston	•Piston	3	
5	1	438 0053-01	•Housing	•Logement	3	
6	1	438 0055-01	•Gland	•Presse-étoupe	3	
7	1	438 0052-01	•Cover	•Couvercle	3	
8	2	471 7818-01	•Spring	•Ressort	1	
9	1	432 2505-01	•Hose housing	•Membrane de vidange	1,2	
10	1	432 2501-01	•Upper frame	•Partie supérieure	3	
11	2	471 7871-04	•Hose clamp	•Attache flexible	3	
12	1	471 8688-13	•Nipple	•Raccord	1	1/8"
13	4	734 1153-09	Washer	Rondelle	3	BRB 6,4X12
14	4	732 2116-42	Locking nut	Contre-écrou	3	M6



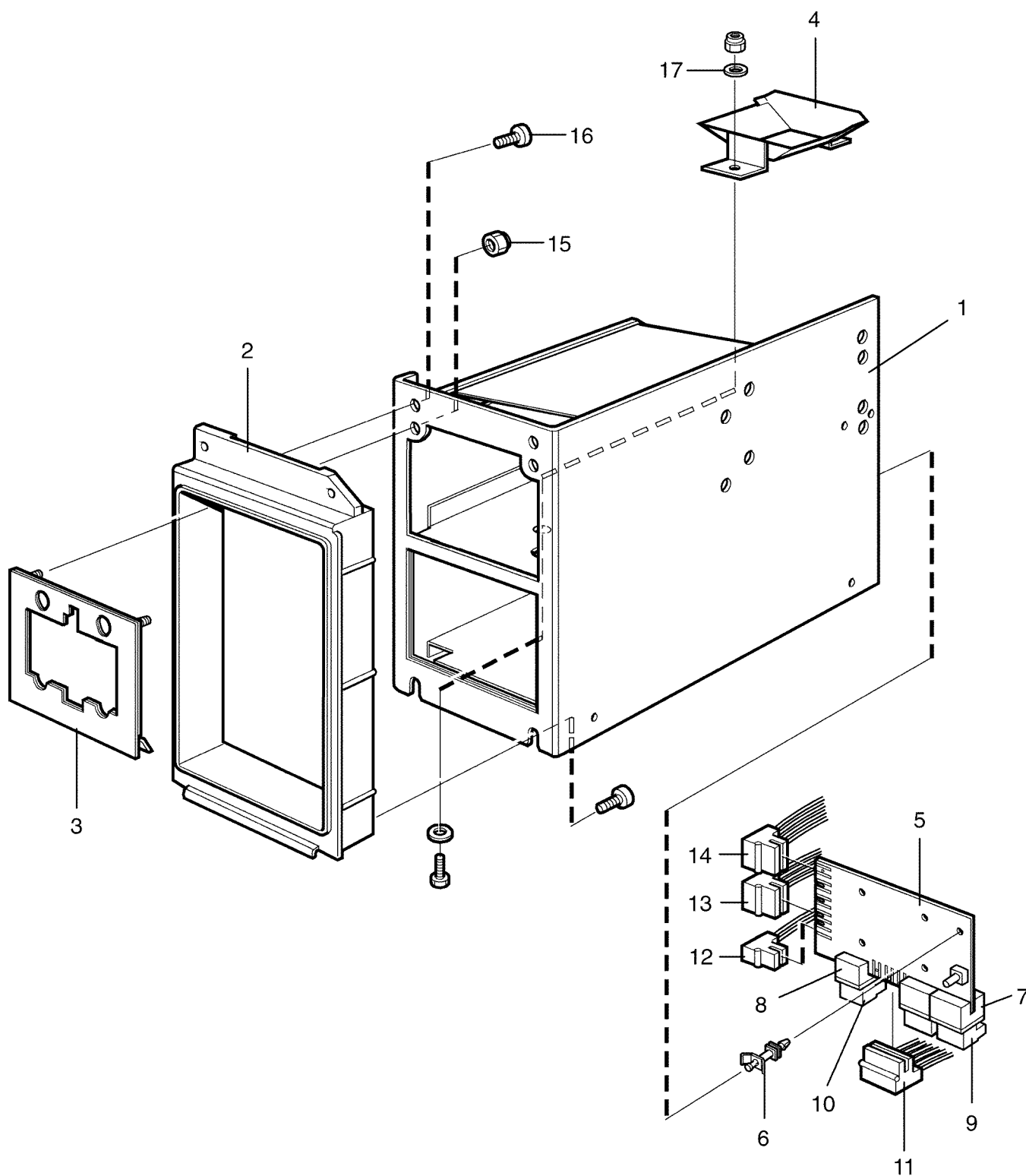
SU640c,SU640s					Illustration	Issue	Month	Year
Drain valve, electrical					Schéma	Issue	Month	Year
Drain valve, electrical					101924/2	7	8	2006
Item	Qua.	Art.No	Description	Description	Info	Notes		
Article	Qua.	Réf. article			Info	Remarques		
1	1	471 8215-01	Drain valve	Vanne de vidange	1,2	50/60Hz		
	1	471 8215-03	Drain valve	Vanne de vidange	1,2	50/60Hz Normally closed		
2	1	432 2548-01	Cover	Couvercle	1			
3	1	432 2531-01	Mounting plate	Plaque de montage	3			
4	1	432 2537-01	Support	Support	3			
5	1	432 2516-04	Hose	Flexible	1			
6	1	471 7871-07	Hose clamp	Attache flexible	3			
7	3	736 2846-51	Hose clamp	Attache flexible	3	Ø73-83		
8	1	432 2534-01	Mounting plate	Plaque de montage	3			
9	1	432 2518-03	Hose	Flexible	1			
10	1	432 2903-02	Cable set	Jeu de câbles	3	-650/16408		
	1	432 3003-02	Cable set	Jeu de câbles	3	650/16409-		
11	1	432 2982-10	Ground cable	Câble mise terre	3			



SU640c,SU640s					Illustration	Issue	Month	Year
Steam components					Schéma	Issue	Month	Year
Composants					101918/1	3	10	2003
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques		
1	1	432 1631-01	Steam injector	Injecteur de vapeur	3			
2	1	471 8126-27	Steam hose	Tuyau flexible de vapeur	1			
3	1	432 1673-01	Bracket	Pupitre	3			
4	1	471 8695-01	Nipple	Raccord	3			
5	1	471 2937-01	Bracket	Support	3			
6	1	471 8697-01	Adapter	Adaptateur	3			
7	1	471 8279-03	Valve	Electrovanne	1,2	50/60 Hz		
	1	471 8279-08	•Repair kit	•Kit de réparation	1,2			
8	1	432 2958-01	Cable set	Jeu de câbles	3			
9	1	471 8624-01	Nipple	Raccord	3			
10	1	744 3113-06	Filter	Filtre	3	1/2"		



SU640c,SU640s					Illustration	Issue	Month	Year
Detergent container					Schéma	Issue	Month	Year
Compartment à savon					101771/2	5	4	2003
Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques		
1	1	432 2401-01	Detergent container	Compartment à savon	1,2			
2	2	432 2404-01	•Siphon	•Siphon	1,2			
3	1	432 2405-01	•Cover	•Couvercle	1,2			
4	1	432 2406-01	•Cover	•Couvercle	1,2			
5	2	432 2407-01	•Shaft	•Arbre	3			
6	1	438 8103-01	•Seal	•Joint	1,2			
7	1	432 2409-01	Cover	Couvercle	3			



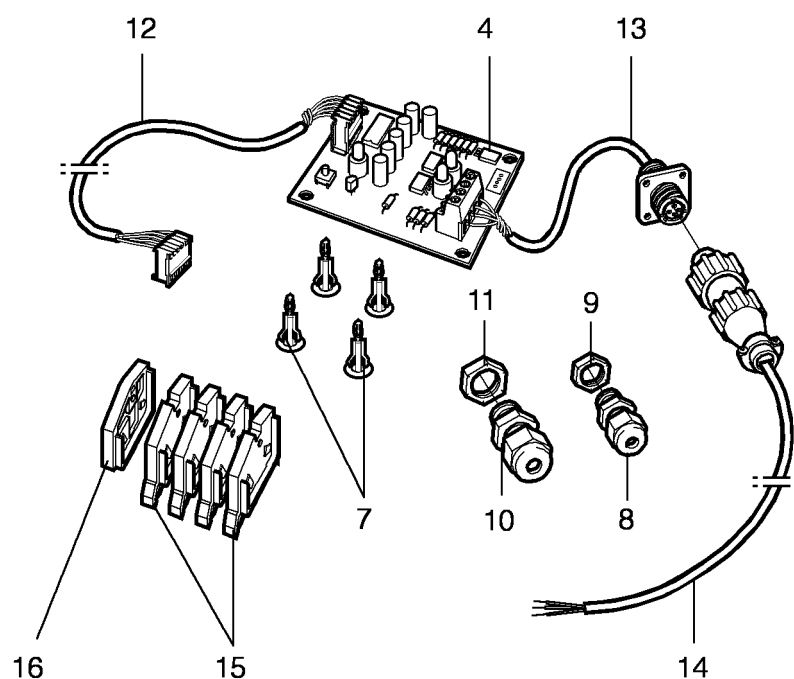
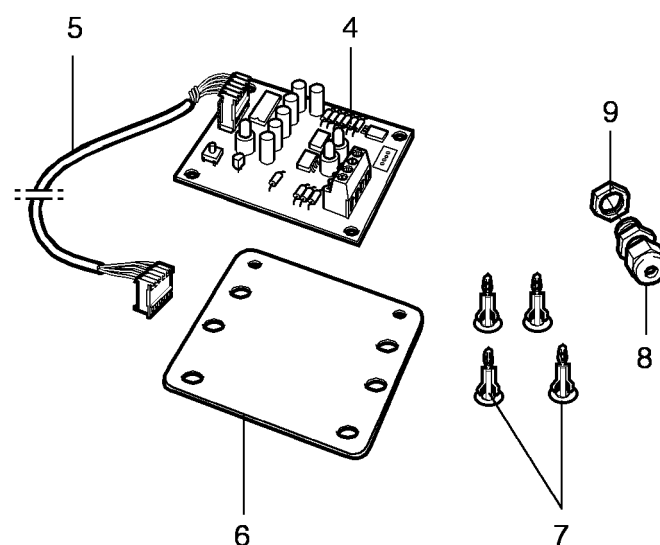
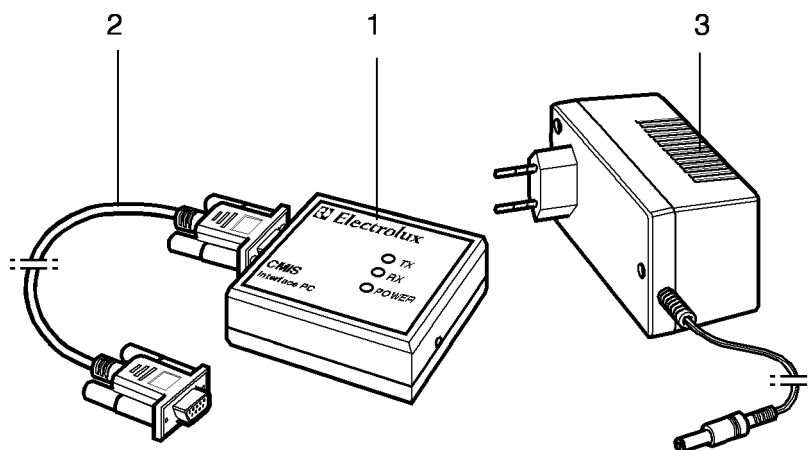
SU640c,SU640s

Coin meter USA

Monnayeur USA

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101979/2	2	1	2006

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	432 2208-01	Cassette	Cassette	3	
2	1	432 2173-01	Frame	Châssis	3	
3	1	438 4086-01	Cover plate	Couvercle	3	
4	1	472 8604-01	Guide plate	Tôle de guidage	3	
5	1	438 8790-01	Printed circuit board	Carte circuit	1,2	
6	4	471 7960-02	Support	Support	3	
7	2	438 8701-02	Multistik	Multi-grippe	3	
8	1	438 8701-04	Frame	Châssis	3	
9	2	438 8701-01	Multistik	Multi-grippe	3	
10	1	438 8701-03	Multistik	Multi-grippe	3	
11	1	432 3086-15	Cable set	Jeu de câbles	3	
12	1	432 3082-55	Cable set	Jeu de câbles	3	
13	1	432 3082-23	Cable set	Jeu de câbles	3	
14	1	432 3084-01	Cable set	Jeu de câbles	3	X32-X132
15	3	732 2114-01	Locking nut	Contre-écrou	3	M5
16	3	725 2325-51	Screw	Vis	3	M5X10
17	2	734 1146-01	Washer	Rondelle	3	BRB 5,3X10



Issue	Month	Year
01	10	02

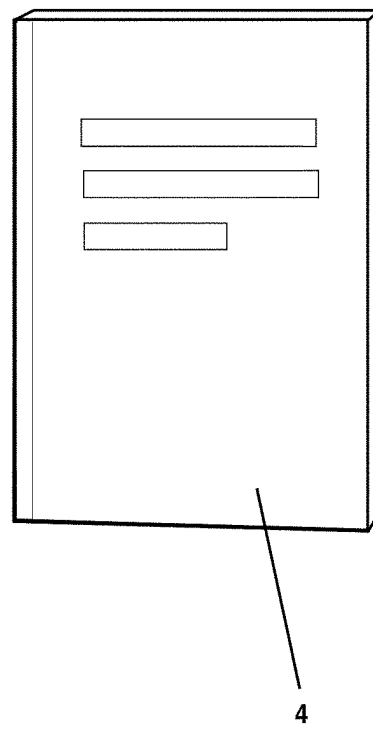
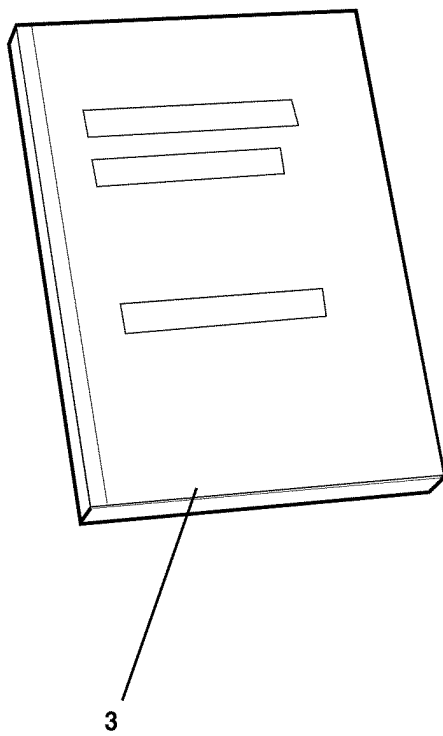
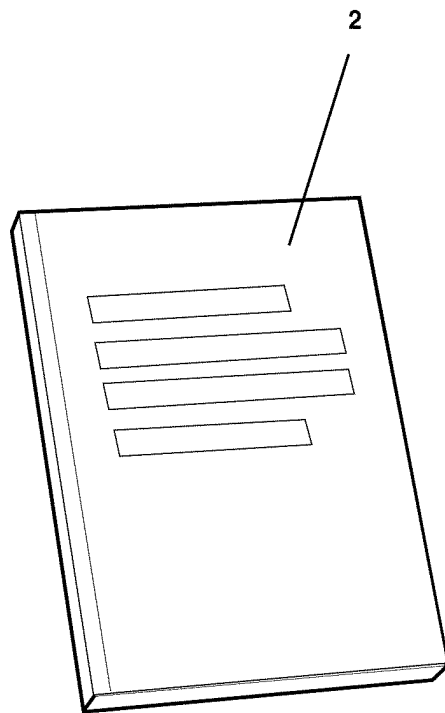
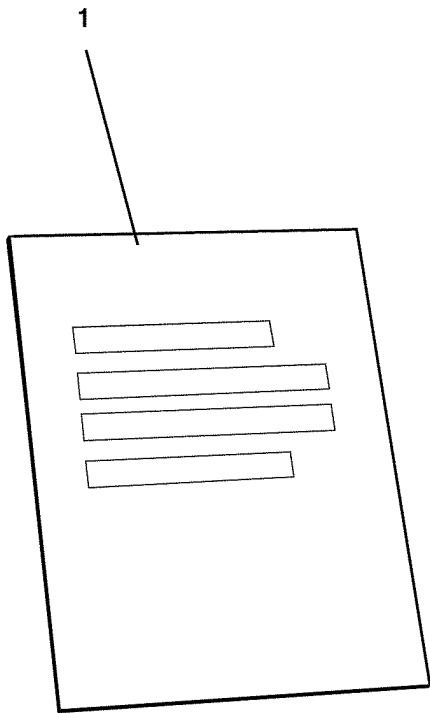
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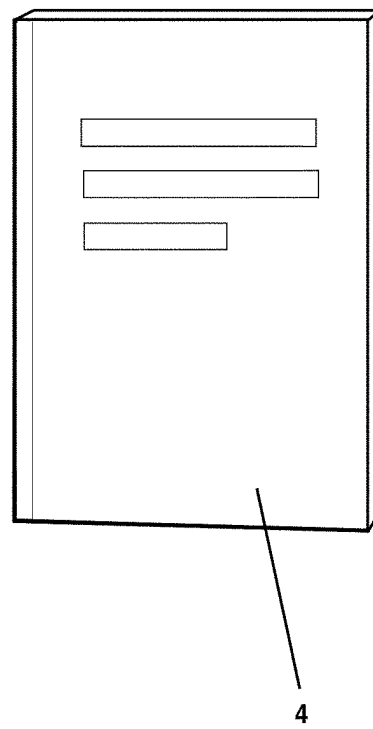
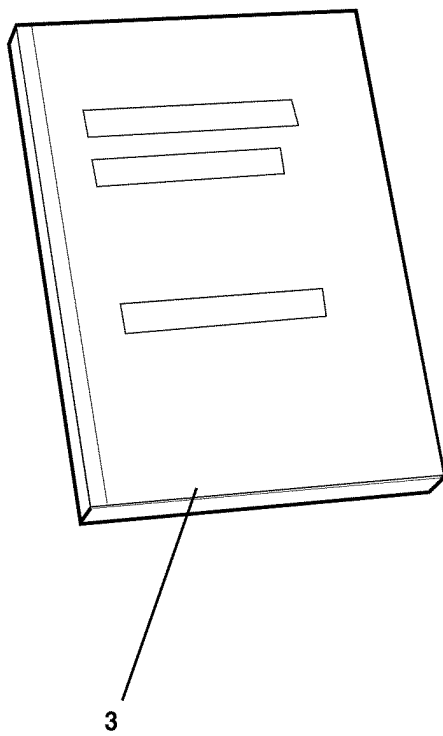
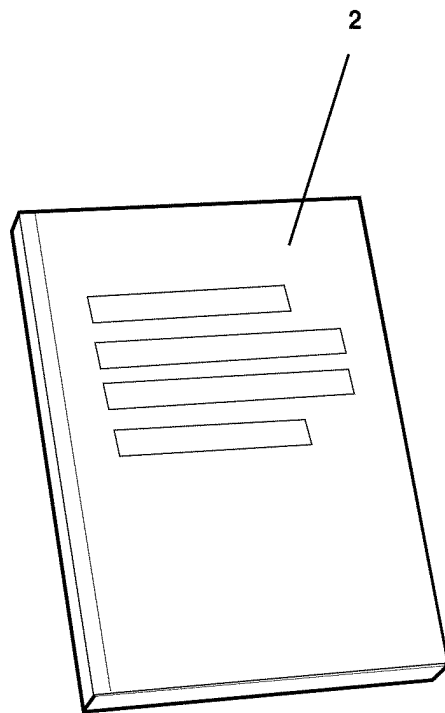
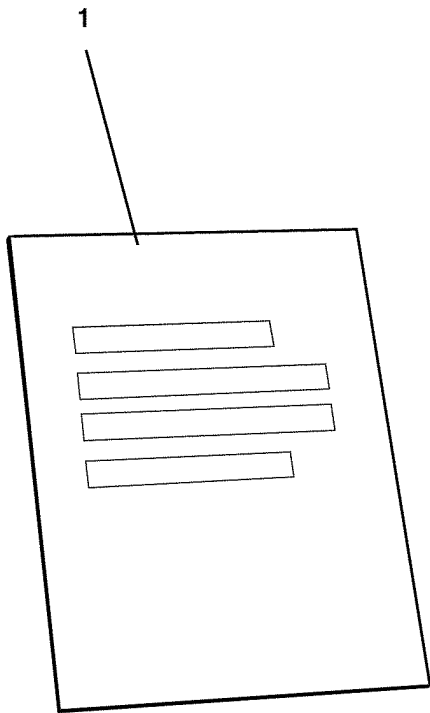
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Schéma Issue Month Year
102107/1 2 3 2008

Item Article	Qua. Qua.	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	438 8796-01	Interface PC	Interface PC	1	Complete
2	1	438 8793-01	Cable	Câble	3	Complete
3	1	471 9680-01	Battery eliminator	Battery eliminator	3	24V
4	1	438 8791-01	CMIS Interface	CMIS Interface	1	
5	1	432 2933-03	Cable set	Jeu de câbles	3	
6	1	471 4601-01	Bracket	Pupitre	3	
7	4	471 7958-02	Support	Support	3	
8	1	471 8780-01	Screw fitting	Vis de raccord	3	15,2
9	1	471 8780-31	Nut	Écrou	3	15
10	1	471 8780-02	Screw fitting	Vis de raccord	3	18,2
11	1	471 8780-32	Nut	Écrou	3	18
12	1	432 2933-02	Cable set	Jeu de câbles	3	
13	1	438 7300-87	Cable set	Jeu de câbles	3	
14	1	438 7300-88	Cable set	Jeu de câbles	3	
15	4	438 8762-01	Block	Cale	3	
16	1	438 8762-11	Block	Cale	3	



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1	1	438 9200-20	Installation instructions	Instructions installation	1	Exacta/Clarus Swedish		
	1	438 9200-21	Installation instructions	Instructions installation	1	Exacta/Clarus English		
	1	438 9200-22	Installation instructions	Instructions installation	1	Exacta/Clarus German		
	1	438 9200-23	Installation instructions	Instructions installation	1	Exacta/Clarus French		
	1	438 9200-24	Installation instructions	Instructions installation	1	Exacta/Clarus Spanish		
	1	438 9200-25	Installation instructions	Instructions installation	1	Exacta/Clarus Danish		
	1	438 9200-26	Installation instructions	Instructions installation	1	Exacta/Clarus Finnish		
	1	438 9200-27	Installation instructions	Instructions installation	1	Exacta/Clarus Norwegian		
	1	438 9200-28	Installation instructions	Instructions installation	1	Exacta/Clarus Dutch		
	1	438 9200-29	Installation instructions	Instructions installation	1	Exacta/Clarus Italian		
	1	438 9200-30	Installation instructions	Instructions installation	1	Exacta/Clarus Portuguese		
2	1	438 9200-31	Installation instructions	Instructions installation	1	Exacta/Clarus Japanese		
	1	438 9200-50	User instructions	Instruction de fonctionnement	1	Exacta Swedish		
	1	438 9200-51	User instructions	Instruction de fonctionnement	1	Exacta English		
	1	438 9200-52	User instructions	Instruction de fonctionnement	1	Exacta German		
	1	438 9200-53	User instructions	Instruction de fonctionnement	1	Exacta French		
	1	438 9200-54	User instructions	Instruction de fonctionnement	1	Exacta Spanish		
	1	438 9200-55	User instructions	Instruction de fonctionnement	1	Exacta Danish		
	1	438 9200-56	User instructions	Instruction de fonctionnement	1	Exacta Finnish		
	1	438 9200-57	User instructions	Instruction de fonctionnement	1	Exacta Norwegian		
	1	438 9200-58	User instructions	Instruction de fonctionnement	1	Exacta Dutch		
	1	438 9200-59	User instructions	Instruction de fonctionnement	1	Exacta Italian		
	1	438 9200-60	User instructions	Instruction de fonctionnement	1	Exacta Portuguese		
	1	438 9200-61	User instructions	Instruction de fonctionnement	1	Exacta Japanese		
	1	438 9201-00	User instructions	Instruction de fonctionnement	1	Clarus Swedish		
	1	438 9201-01	User instructions	Instruction de fonctionnement	1	Clarus English		
	1	438 9201-02	User instructions	Instruction de fonctionnement	1	Clarus German		
	1	438 9201-03	User instructions	Instruction de fonctionnement	1	Clarus French		
	1	438 9201-04	User instructions	Instruction de fonctionnement	1	Clarus Spanish		
	1	438 9201-05	User instructions	Instruction de fonctionnement	1	Clarus Danish		
	1	438 9201-06	User instructions	Instruction de fonctionnement	1	Clarus Finnish		
	1	438 9201-07	User instructions	Instruction de fonctionnement	1	Clarus Norwegian		
	1	438 9201-08	User instructions	Instruction de fonctionnement	1	Clarus Dutch		
	1	438 9201-09	User instructions	Instruction de fonctionnement	1	Clarus Italian		
	1	438 9201-11	User instructions	Instruction de fonctionnement	1	Clarus Japanese		



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Technical documentation

Documentation technique

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3	1	438 9200-70	User instructions	Instruction de fonctionnement	1	Classic Swedish
	1	438 9200-71	User instructions	Instruction de fonctionnement	1	Classic English
	1	438 9200-72	User instructions	Instruction de fonctionnement	1	Classic German
	1	438 9200-73	User instructions	Instruction de fonctionnement	1	Classic French
	1	438 9200-74	User instructions	Instruction de fonctionnement	1	Classic Spanish
	1	438 9200-75	User instructions	Instruction de fonctionnement	1	Classic Danish
	1	438 9200-76	User instructions	Instruction de fonctionnement	1	Classic Finnish
	1	438 9200-77	User instructions	Instruction de fonctionnement	1	Classic Norwegian
	1	438 9200-78	User instructions	Instruction de fonctionnement	1	Classic Dutch
	1	438 9200-79	User instructions	Instruction de fonctionnement	1	Classic Italian
	1	438 9200-80	User instructions	Instruction de fonctionnement	1	Classic Portuguese
	1	438 9200-81	User instructions	Instruction de fonctionnement	1	Classic Japanese
	1	438 9201-50	Service manual	Manuel d'entretien	1	Clarus Swedish
	1	438 9201-51	Service manual	Manuel d'entretien	1	Clarus English
	1	438 9201-52	Service manual	Manuel d'entretien	1	Clarus German
	1	438 9201-53	Service manual	Manuel d'entretien	1	Clarus French
	1	438 9201-54	Service manual	Manuel d'entretien	1	Clarus Spanish
	1	438 9201-59	Service manual	Manuel d'entretien	1	Clarus Italian
	1	438 9201-61	Service manual	Manuel d'entretien	1	Clarus Japanese
	1	438 9201-80	Service manual	Manuel d'entretien	1	Exacta Swedish
	1	438 9201-81	Service manual	Manuel d'entretien	1	Exacta English
	1	438 9201-82	Service manual	Manuel d'entretien	1	Exacta German
	1	438 9201-83	Service manual	Manuel d'entretien	1	Exacta French
	1	438 9201-84	Service manual	Manuel d'entretien	1	Exacta Spanish
	1	438 9201-89	Service manual	Manuel d'entretien	1	Exacta Italian
	1	438 9201-91	Service manual	Manuel d'entretien	1	Exacta Japanese
4	1	438 9050-50	Programming	Programmation	1	Clarus Swedish
	1	438 9050-51	Programming	Programmation	1	Clarus English
	1	438 9050-52	Programming	Programmation	1	Clarus German
	1	438 9050-53	Programming	Programmation	1	Clarus French
	1	438 9050-54	Programming	Programmation	1	Clarus Spanish
	1	438 9050-55	Programming	Programmation	1	Clarus Danish
	1	438 9050-56	Programming	Programmation	1	Clarus Finnish
	1	438 9050-57	Programming	Programmation	1	Clarus Norwegian
	1	438 9050-58	Programming	Programmation	1	Clarus Dutch
	1	438 9050-59	Programming	Programmation	1	Clarus Italian

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